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(54) Title: TRANSCENIC PLANTS PRODUCING	DOI VI	WODOWNALWANDATED

(54) Title: TRANSGENIC PLANTS PRODUCING POLYHYDROXYALKANOATES

(57) Abstract

The present invention relates to transgenic plants which produce poly-beta-D-hydroxybutyric acid (PHB) and related poly-hydroxyalkanoates (PHA). The production of PHB is accomplished by genetically transforming the plants with modified genes from microorganisms. The genes encode the enzymes required to synthesise PHB from acetyl-CoA or related metabolites. PHB is a very useful polymer which is biodegradable.

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TRANSGENIC PLANTS PRODUCING POLYHYDROXYALKANOATES

Field of the Invention

This invention concerns the introduction and expression of certain genetic informational material, i.e., DNA which includes genes coding for proteinaceous materials and/or genes regulating or otherwise influencing the production thereof, into cells of higher plants and the regeneration of fertile plants from the genetically transformed cells. The purpose of this genetic intervention is to transfer to higher plants, from microbial organisms, the ability to synthesize polymeric materials composed of linear polyesters of hydroxy acids. This class of materials is generally referred to as polyhydroxyalkanoates. The specific example shown here is the production of polyhydroxybutyrate (PHB).

15 BACKGROUND OF THE INVENTION

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Many species of bacteria accumulate granules of polyesters composed of hydroxyacyl monomers which serve as carbon reserves. The occurrence, metabolism, metabolic role, and industrial uses of bacterial

- polyhydroxyalkanoates has recently been reviewed

 (Anderson, A. and Dawes, E. A., Microbiol. Rev. 54:450-472

 (1990)). The most commonly found compound of this class is

 poly(D(-)-3-hydroxybutyrate). However, some species

 accumulate copolymers of different hydroxyalkanoates such

 as 3-hydroxypentaneoate (Wallen, L. L. and Rohwedder, W.

 K., Environ. Sci. Technol. 8:576-579 (1974)). At least 11

 short-chain 3-hydroxyacids are found as components of

 polymers from marine sediments. Studies of
- polyhydroxyalkanoate production in Alcaligenes eutrophus
- 30 have shown that when the bacteria are cultivated in a

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medium with only glucose as a carbon source, only PHB is accumulated. However, when both glucose and propionic acid are provided as carbon sources, the bacteria accumulates random copolymers of 3-hydroxypentanoate and 3-hydroxybutyrate (Holmes, P. A., Phys. Technol. 16:32-36 (1985); Holmes, P. A., Wright, L. F. and Collins, S. H. European Patents 0 069 497, January 1983 and 0 052 459, December 1985). In addition, when A. eutrophus is supplied with various other carbon sources, polyesters containing 4-hydroxybutyrate and 5-hydroxyvalerate monomers are produced (Table I in Anderson, A. J. and Dawes, A. E., Microbiol. Rev. 54:450-472 (1990)). Thus, it appears that the composition of the polymer is regulated to some extent by the availability of alternative substrates for the enzymes which catalyzed synthesis of the polymer from monomers.

PHB accumulates in bacterial cells as granules of approximately 0.24 to 0.5 µm in diameter. On the basis of measurements of the molecular weight of PHB monomers, each granule has been estimated to contain a minimum of 1,000 polymer chains. The granules have been proposed to possess a membrane coat composed of lipid and protein representing approximately 0.5 and 2%, respectively, of the granule weight (Anderson, A. and Dawes, E. A., Microbiol. Rev. 54:450-472 (1990)). The activity of the PHB synthase enzyme is thought to be associated with this membrane. The state of the PHB within the granule is a matter of substantial uncertainty. Recent evidence suggests that the polymer within the granules is in an amorphous state. It is not known what regulates the size of PHB granules in any organism.

In most organisms, PHB is synthesized from acetyl coenzyme A (acetyl-CoA) by a sequence of three reactions catalyzed by 3-ketothiolase (acetyl-CoA acetyltransferase; EC 2.3.1.9), acetoacetyl-CoA reductase (hydroxybutyryl-CoA dehydrogenase; EC 1.1.1.36) and

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poly(3-hydroxybutyrate)synthase. The pathway is shown in Figure 1. In Rhodospirillum rubrum, PHB is synthesized by conversion of L(+)-3-hydroxybutyryl-CoA to crotonyl-CoA to D(-)-3-hydroxybutyryl-CoA. The 3-ketothiolase has been purified from various PHB-synthesizing bacteria and has been studied in several species of higher plants. The role of the enzyme in higher plants is thought to be in the production of acetoacetyl-CoA for mevalonate production as well as in the degradation of fatty acids. The acetoacetyl-CoA reductase has been detected in a number of PHB-synthesizing bacteria. Several species, including \underline{A} . eutrophus, appear to have two isoenzymes which differ with respect to substrate specificities and cofactor requirements. The NADH reductase of A. eutrophus is active with C4 to C10 D(-)- and L(+)-3-hydroxyacyl-CoAs, whereas the NADPH reductase is active with only C4 and C5 D(-)-3-hydroxyacyl-CoAs. An enzyme of this kind has never been reported in higher plants. PHB synthase activity has been detected in PHB-accumulating bacteria as both a soluble enzyme and as a granule-bound activity, depending on the growth conditions. Both forms of the enzyme have been partially purified but have not as yet been purified to homogeneity because of instability. The PHB synthases of A. eutrophus is specific for D(-)-enantiomers and when tested with 3-hydroxyacyl-CoAs, was shown to be active only with C4 and C5 substrates, consistent with the observation that only C4 and C5 3-hydroxyacid monomer units are incorporated into the polymer by this organism. The mechanism of PHB synthase action remains obscure. It is presumed that the chain transfer role played by the synthase must in some way control the molecular weight of the polymer produced, which is characteristic of a given organism. PHB synthase activity has never been reported in any plant.

Several groups of researchers have independently cloned, and expressed in <u>E. coli</u>, the genes involved in the biosynthesis of PHB by <u>A. eutrophus</u> (Slater, S. C., et al.,

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J. Bacteriol. 170:4431-4436 (1988); Schubert, P., et al., J. Bacteriol. 170:5837-5847 (1988)). Recombinant strains of E. coli carrying a 5.2 kbp fragment from A. eutrophus were capable of accumulating substantial quantities of PHB as intracellular granules. The nucleotide sequence of the 5.2 kbp fragment was also independently determined by two groups (Janes, B. B., et al., In Dawes, E. A. (ed) Novel Biodegradable Microbial Polymers, Kluwer Academic Publishers, pp 175-190 (1990); Peoples, O. P. and Sinskey, A. J., J. Biol. Chem. 264:15293-15297 (1989); Peoples, O. P. and Sinskey, A. J., J. Biol. Chem. 264:15298-15303 (1989)). Analysis of the deduced amino acid sequences of the open reading frames, in conjunction with evidence based on genetic complementation studies, revealed that the 5.2 kbp fragment contained three closely linked genes encoding the three enzymes required for PHB production. A patent concerning the use of the cloned genes to overproduce the biosynthetic enzymes in bacteria has been filed (Peoples, O. P. and Sinskey, A. J., Int Patent WO 89/00202, January 1989).

Certain species of bacteria have the ability to excrete enzymes and degrade PHB and related polyhydroxyalkanoates (Reviewed in Anderson, A. and Dawes, E. A., Microbiol. Rev. 54:450-472 (1990)). Because of the prevalence of these bacterial species in many natural environments, PHB is rapidly degraded in soil and activated sludge. Thus, PHB and related polyhydroxyalkanoates are of interest as renewable sources of biodegradable thermoplastic. Industrial PHB production from large-scale cultivation of bacteria began in 1982. The PHB produced in this way is marketed by ICI plc under the trade name Biopol. However, because of the costs associated with growing and harvesting large cultures of bacteria, the PHB is much more costly to produce than polymeric materials such as starch which are accumulated to high levels in many species of higher plants. Therefore, it may be advantageous to

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develop, by genetic engineering, lines of higher plants which accumulate PHB.

BRIEF DESCRIPTION OF FIGURES AND TABLES

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Figure 1 shows the biochemical pathway for the production of polyhydroxybutyrate (PHB). In A. eutrophus, PHB is produced by the successive action of three enzymes: 3-ketothiolase, converting acetyl-CoA to acetoacetyl-CoA; acetoacetyl-CoA reductase, converting acetoacetyl-CoA to D(-)-3-hydroxybutyryl-CoA; PHB synthase, converting D(-1-3-hydroxybutyryl-CoA to polyhydroxybutyrate. In plants and animals, acetoacetyl-CoA is a precursor in the production of mevalonate.

Figure 2 shows the nucleotide sequence of the PHB operon from A. eutrophus. The sequence was obtained from Janes, B., Hollar, J. and Dennis, D. in Dawes, E. A. (ed), Novel Biodegradable Polymers, Kluwer Academic Publishers, 175-190 (1990). The open reading frame from nucleotide 842 to 2611 encodes the PHB synthase (phbC gene) (amino acids S1 to S589). The open reading frame from nucleotide 2696 to 3877 encodes the enzyme 3-ketothiolase (phb A gene) (amino acid Tl to T393). The open reading frame from nucleotide 3952 to 4692 encodes the enzyme acetoacetyl-CoA reductase (phb B gene) (amino acid Rl to R246). Underlined are the sequences for the restriction enzymes DdeI, BstBI, PstI, SacI and TthlllI. These restriction enzymes were used in the subcloning of the phb genes.

Figure 3 shows a schematic summary of the steps involved in the construction of plasmids pUC-THIO and pBI-THIO. The purpose of this latter plasmid is to place the 3-ketothiolase gene from A. eutrophus under transcriptional control of the CaMV 35S promoter so that it will be transcribed in higher plants. The top diagram represent the A. eutrophus PHB operon with the approximate location of the open reading frames encoding the PHB synthase, 3-ketothiolase and acetoacetyl-CoA reductase. The horizontal arrows indicate the direction of

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transcription. The bottom diagram indicates the major components of the pBIl21-derived plasmids: NPT II, neomycin phosphotransferase II gene encoding kanamycin resistance; CaMV 35S, cauliflower mosaic virus 35S promoter; poly A, polyadenylation sequence; RB, right border sequence of T-DNA; LB, left border sequence of T-DNA. The bottom diagram is not drawn to scale. Abbreviations for restriction enzyme sites: D, DdeI; P, PstI; B, BstBI; T, TthllII; BH, BamHI; S, SacI; H, HindIII.

Figure 4 shows a schematic summary of the steps involved in construction of plasmid pUC-SYN and pBI-SYN. The purpose of this latter plasmid is to place the PHB synthase gene from A. eutrophus under transcriptional control of the CaMV 35S promoter so that it will be transcribed in higher plants. Diagrams and abbreviations are described in Figure 3.

Figure 5 shows a schematic summary of the steps involved in the construction of plasmids pUC-RED and pBI-RED. The purpose of this latter plasmid is to place the acetoactyl-CoA reductase gene from A. eutrophus under transcriptional control of the CaMV 35S promoter so that it will be expressed in higher plants. The top and bottom diagrams and abbreviations are described in Figure 3. The middle diagram is an enlargement of the acetoacetyl-CoA reductase gene region. The location and sequence of the PCR primer #1 and #2 are indicated. The last nucleotide at the 3' end of PCR primer #1 corresponds to nucleotide 3952 in Figure 2 and is the first nucleotide of the initiation codon for the reductase gene. The last nucleotide at the 3' end of PCR primer #2 is complementary to nucleotide 4708 in Figure 2. The additional BamHI and KpnI restriction enzyme sites created by the PCR primers are indicated.

Figure 6 shows Southern blot analysis of untransformed control and transgenic A. thaliana plants.

One g of genomic DNA from untransformed A. thaliana race Rschew and from transg nic plants were dig sted with the restriction enzyme HindIII, the fragments were separated by

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agarose gel electrophoresis and transferred to nylon membranes. Filters were hybridized to \$32p-labeled DNA fragments from genes (A) phbA, (B) phbB and (C) phbC. The genomic DNAs analyzed are: wild type A. thaliana race Rschew (lane a) and transgenics T4-3A (lane b), T3-2A (lane c), T4-2A (lane d), T4-3B (lane e), RedB-2G (lane f), RedB-2B (lane g), RedB-2E (lane h), RedB-2C (lane i), RedD-3A (lane j), RedB-2A (lane k), RedB-2D (lane l), \$12-3A (lane m), \$8-1-2C (lane n), \$8-1-2A (lane o) and \$8PUC-2B (lane p). Numbers on the left side are length in kilobase pairs.

Figure 7 shows Northern blot analysis of

untransformed control and transgenic A. thaliana plants. Total RNA from wild type A. thaliana race Rschew (10 µg) and from transgenic plants (20 µg) were resolved by electrophoresis in formaldehyde-containing agarose gels and transferred to nylon membranes. Filters were hybridized to 32p-labeled DNA fragments from genes (A) phbA, (B) phbC and (C) phbB. The RNAs analyzed are from plants: T3-2A (lane a), T4-2A (lane b), T4-3B (lane c), T4-3A (lane d), wild type A. thaliana (lanes e, j and r), S8PUC-2B (lane f), S8-1-2C (lane g), S12-3A (lane h), S8-1-2A (lane i), RedB-2D (lane k), RedB-2E (lane l), RedB-2G (lane m), RedB-2A (lane n), RedB-2B (lane o), RedB-2C (lane p) and RedD-3A (lane q). Numbers are length in kilobase pairs.

Figure 8 shows gas chromatography (GC) of purified PHB and plant extracts. GC spectra of transesterified chloroform extracts of leaves from untransformed wild type A. thaliana race Rschew (B) and Fl hybrid between transgenic plants S8-1-2A and RedB-2C (C) were compared to the chromatogram of transesterified commercial PHB (A). The arrows indicate the location of the ethyl-hydroxybutyrate peak.

Figure 9 shows gas chromatography-mass

spectrometry analysis of ethyl-hydroxybutyrate prepared from a PHB standard and PHB from plant extracts. (A) Mass spectrum of transesterified commercial PHB; (B) the mass

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Figure 10 shows tr
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(a) Two adjacent leaf mesophyll cells of agglomerations of hybrid showing agglomerations (b) Higher

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(micrograph f).

(a) Two adjacent showing agglomerations (b) Higher

(b) Higher

(micrograph f).

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(d) Leaf mesophyll cell from a RedB-2A X 58-1-2A in the nucleus in the nucleus from a ranules in the nucleus franction.
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(N) and vacuole (V). (e) Leaf mesophyll cells from a RedB-2A X

(F) Cotvledon cells from a RedB-2A X

(F) Cotvledon cells from a RedB-2A X
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(f) Cotyledon granules in the nucleus in the nucleus in the nucleus in the showing granules in the showing granule.
                                                                                                                                                                                                                                                                                                                                                                                                                                                                              in the cytoplasm. (f) Cotyledon cells from a RedB-2A X

(f) Cotyledon cells in the nucleus.

(f) Cotyledon granules in the nucleus.

Seed showing granules alectron-lucent granufactors of electron-lucent granufactors of electron-lucent granufactors of electron-lucent granufactors indicate additions of electron-lucent granufactors in the nucleus.
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Rar = 0.25 um

Arrows lum for micrograph a. b. c. d. and f.

Rar = 1 um for micrograph a. b. c. d. and f.
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         Arrows indicate agglomerations of electron-lucent granules.

Arrows indicate micrograph a, b, c, d, and f.

Bar = 1 µm for micrograph e.

For micrograph e.
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The present invention are a arrivity.
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transgenic plant macerial sectothiolage activity.

peptide which exhibits 3-ketothiolage relative for a sector of the se
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a peptide which exhibits acetoacetyl-CoA reductase activity.

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The present invention also relates to a transgenic plant material containing foreign DNA encoding a peptide which exhibits foreign PHB synthase activity.

The present invention relates to a method for introducing bacterial DNA encoding proteins required for the synthesis of a polyhydroxyalkanoate into a plant, which comprises mating by sexual fertilization two plants, which do not produce PHB, each containing foreign DNA encoding one or more different enzymes in a pathway leading to polymerization of hydroxyalkyl-CoA by polyhydroxyalkanoate synthase to produce a plant encoding the polyhydroxyalkanoate.

15 Thus, the present invention provides a method for producing genetically modified higher plants which produce and accumulate PHB or related polyhydroxyalkanoates. In one embodiment, PHB-producing plants are obtained by stably introducing bacterial genes which encode the enzymes 20 acetoacetyl-CoA reductase (hydroxybutyryl-CoA dehydrogenase) and poly(3-hydroxybutyrate) synthase into the plants by Ti-plasmid mediated transformation. Because bacterial genes are not normally transcribed in plant cells, the genes are modified so that they are under 25 transcriptional control of a DNA sequence (i.e., a "promoter") which induces trancription in plant cells. The genes are also modified by the addition of an appropriate DNA sequence to the non-coding 3'-region of the genes so that the transcripts produced in plant cells are 30 appropriately polyadenylated.

In one embodiment of the invention,

PHB-producing plants are obtained by sexual crosses between

two parental lines which do not produce PHB. This is

accomplished by cross-pollinating a transgenic plant line

homozygous for ectopic copies of a modified PHB synthase

gene with a transgenic plant line homozygous for ectopic

copies of a modified acetoacetyl-CoA reductase gene. In

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this context, the term "ectopic genes" refers to genes which are not normally present in an organism but have been stably integrated into the genome by genetic transformation. To be homozygous for ectopic copies means that, in a diploid organism, both homologous chromosomes have the ectopic gene integrated at the same location within the chromosome.

DETAILED DESCRIPTION OF THE INVENTION

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Prior to setting forth the invention, it is helpful to set forth definitions of certain terms to be used hereinafter.

Transformation means the process for changing the genotype of a recipient organism by the stable introduction of DNA by whatever means.

A transgenic plant is a plant which contains DNA sequences which are not normally present in the species, but were introduced by transformation.

Transcription means the formation of an RNA chain in accordance with the genetic information contained in the DNA.

Translation means the process whereby the genetic information in an mRNA molecule directs the order of specific amino acids during protein synthesis.

A promoter is a DNA fragment which causes transcription of genetic material. For the purposes described herein, promoter is used to denote DNA fragments that permit transcription in plant cells. The CaMV 35S-promoter is a DNA fragment from the cauliflower mosaic virus that causes relatively high levels of transcription in many different tissues of many species of higher plants (Benfey, P. N. and Chua, N. H. Science 250:959-966 (1990)).

A poly-A addition site is a nucleotide sequence which causes certain enzymes to cleave mRNA at a specific site and to add a sequence of adenylic acid residues to the 3'-end of the mRNA.

phbC, phbA, phbB are the gene symbols given to
the A. eutrophus genes for PHB synthase, 3-ketothiolase and

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acetoacetyl-CoA reductase, respectively (Peoples, O. P. and Sinskey, A. J., J. Biol. Chem. 264:15298-15303 (1989)).

In describing the progeny of transgenic plants, it is useful to adopt a convention which designates how many generations of self-pollination have elapsed since the introduction of DNA. Herein, we designate the original transformant the TO generation. The progeny resulting from self-pollination of this generation is designated the Tl generation and so on.

In the case of cross-pollination between two distinct parental plants, the resulting progeny from the initial cross-pollination event is designated the Fl generation.

Although the experiments discussed hereinafter concern the plant species Arabidopsis thaliana (L.) Heynhold, the process described is generally applicable to any higher plant for which a method of transformation is available. Similarly, although the process described herein concerns the use of genes from A. eutrophus, the process described is generally applicable to the use of genes from any organism which is capable of synthesis of It is also clear that, although the process described concerns the production of PHB, the procedure is generally applicable to the production of any polyhydroxyalkanoate which is normally produced in microorganisms by the activity of polyhydroxyalkanoate (PHA) synthase (which includes PHB synthase), and for which the appropriate hydroxyalkyl-CoA substrate is produced in the particular plant.

30 EXPERIMENTAL DETAILS Experimental Design

The production of PHB in progeny of transformed plants requires the completion of a sequence of steps as follows: (1) the construction of a series of bacterial plasmids containing promoter fusions, (2) the transfer of these plasmids into Agrobacterium tumefaciens, (3) the use of A. tum faciens to introduce the genes into cells of the plant (i.e., A. thaliana in this example), (4) the

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regeneration of transgenic plants (5) the selection of plants which are homozygous for the ectopic genes (6) analysis of the function of the ectopic genes in the transformed plants to ensure that they are expressed and that the gene products are functional (7) the production of hybrid plants containing two or more different ectopic genes by sexual crosses, (8) the analysis of the hybrid material for the presence of PHB. These steps are described in detail in the following sections.

10 Construction of Transcriptional Fusions

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In order to obtain transcription of the bacterial genes in higher plants, the bacterial genes must be modified by the addition of a plant promoter so that they are transcribed when introduced into higher plants. In addition, it is common practice to add a poly-A addition site to the 3'region of bacterial genes in order to obtain proper expression of the genes in higher plants. Both of these requirements were satisfied by cloning the phbC, phbA and phbB genes from plasmid pTZ18U-PHB into the binary Ti plasmid vector pBI121 (Clonetech, CA). The nucleotide sequence of the phbC, phbA and phbB genes contained within the plasmid pTZ18U-PHB is shown in Figure 2. The relevant restriction enzyme sites used for cloning are indicated as well as the deduced open reading frame for the three genes.

A CaMV 35S-phbA gene fusion was constructed by digesting the plasmid pTZ18U-PHB with restriction enzymes PstI and DdeI. The 1.3 kb restriction fragment containing the coding sequence of the 3-ketothiolase gene was separated from other DNA fragments by agarose gel electrophoresis. The DNA fragment was recovered from the agarose using a DEAE cellulose membrane (Schleicher & Schuell NA-45 DEAE membrane). The staggered ends of the DNA fragment were filled-in by incubating the purified restriction fragment with T4 DNA polymerase and deoxynucleotide triphosphates. The blunt fragment was then cloned into the SmaI site in plasmid pUC18 to produce the plasmid pUC-THIO. The 1.3 kb restriction fragment was

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excised from puc-THIO plasmid by digestion with BamHI and SacI, purified by electrophoresis using a DEAE cellulose membrane and ligated into plasmid pBI121 which had been previously digested with the same two enzymes. The resulting plasmid, designated pBI-THIO, was found to have the A. eutrophus 3-ketothiolase gene in the correct orientation, relative to the CaMV 35S promoter and poly-A addition site of pBI121, so that it would be expected to be expressed in higher plants. A schematic summary of the steps involved in construction of pBI-THIO is presented as Figure 3.

A CaMV 35S-phbC gene fusion was constructed by digesting the plasmid pTZ18U-PHB with restriction enzymes BstBI and TthlllI. The 1.9 kb restriction fragment containing the coding sequence of the PHB synthase gene was separated from other DNA fragments by agarose gel electrophoresis. The DNA fragment was recovered from the agarose using a DEAE cellulose membrane. The staggered ends of the DNA fragment were filled in by incubating the purified restriction fragment with T4 DNA polymerase and deoxynucleotide triphosphates. The blunt fragment was then cloned into the SmaI site in plasmid pUCl8 to produce plasmid pUC-SYN. The 1.9 kb restriction fragment was excised from pUC-SYN by complete digestion with BamHI and partial digestion with SacI, purified by electrophoresis using DEAE cellulose membranes and ligated into plasmid pBI121 which had been previously digested with the same two enzymes. The resulting plasmid, designated pBI-SYN, was found to have the A. eutrophus PHB synthase gene in the correct orientation, relative to the CaMV 35S promoter and poly-A addition site of pBI121, so that it would be expected to be expressed in higher plants. A schematic summary of the steps involved in construction of pBI-SYN is presented in Figure 4.

A CaMV 35S-phbB gene fusion was constructed by using a pair of synthetic oligonucleotides for primers in a polymerase chain reaction (PCR) to amplify the phbB gene

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from plasmid pTZ18U-PHB. The sequence of the oligonucleotide primers is presented in Figure 5 where they are designated PCR primer #1 and PCR primer #2. The oligonucleotides were designed in such a way that the amplified DNA sequence contained a synthetic BamHI site near the 5'-end of the coding sequence and a synthetic KpnI site at the 3'-end of the sequence. The 790 base pair product of the polymerase chain reaction was separated and purified from agarose gel, restricted with BamHI and KpnI and ligated into plasmid pUCl8, which was previously restricted with the same two enzymes, to produce plasmid pUC-RED. The restriction fragment was excised from pUC-RED by digestion with BamHI and SacI, purified by electrophoresis using a DEAE cellulose membrane and ligated into plasmid pBI121 which had been previously digested with the same two enzymes. The resulting plasmid, designated pBI-RED, was found to have the A. eutrophus acetoacetyl-CoA reductase gene in the correct orientation, relative to the CaMV 35S promoter and poly-A addition site of pBI121, so that it would be expected to be expressed in higher plants. A schematic summary of the steps involved in construction of pBI-RED is presented as Figure 5.

The plasmids pBI-SYN, pBI-THIO and pBI-RED were transferred into <u>Agrobacterium tumefaciens</u> strain C58 pGV3850 by electroporation. Plasmid containing colonies were recovered by selection for expression of the kanamycin resistance gene present on the parental plasmid pBIl21. Production of Transgenic Plants

Cells of <u>A</u>. <u>thaliana</u> were transformed by incubating sterile root tissue with cultures of <u>A</u>. <u>tumefaciens</u> carrying the recombinant binary Ti plasmids described in the previous section. Roots from sterile seedlings of <u>A</u>. <u>thaliana</u> race Rschew were transformed as described by Valvekens, D. et al., Proc. Natl. Acad. Sci. USA 85:5536-5540 (1988). Each of the three strains of <u>A</u>. <u>tumefaciens</u> carrying one of the modified <u>phb</u> genes was used to infect <u>A</u>. <u>thaliana</u> root pieces. This resulted in the

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recovery of approximately 50 kanamycin resistant callus tissues in each case. Of these, 10-25% gave rise to fertile shoots which produced seeds. Each plant which produced seeds was assigned a different number to indicate that it represented a distinct transformation event.

A total of 11 putative transgenic plants were recovered from tissues treated with <u>A. tumefaciens</u> carrying the plasmid pBI-RED. These designated RedB-2A, -2B, -2C, -2D, -2E, -2F, -2G, -2H, -3A, -5A and RedD-3A. All these transgenic plant lines, except RedB-2F, -2H and -5A, were analyzed in detail as described in the following sections.

A total of 5 putative transgenic plants were recovered from tissues treated with A. tumefaciens carrying the plasmid pBI-THIO. These were designated T3-2A, T4-2A, T4-3A, T4-3B and T4-3C. All these transgenic plant lines, except T4-3C, were analyzed in detail as described in the following sections.

A total of 4 putative transgenic plants were recovered from tissue treated with <u>A</u>. <u>tumefaciens</u> carrying the plasmid pBI-SYN. These were designated S8-1-2A, S8-1-2C, S12-3A and S8PUC-2A. All these transgenic plant lines were analyzed in detail as described in the following sections.

The presence of T-DNA in the putative transgenic plants was verified by sowing seed from the transgenic plants on agar-solidified mineral medium containing 50 µg/ml of kanamycin. This concentration of kanamycin prevents the growth of untransformed A. thaliana plants but permits plants containing the NPTII gene carried on pBI121 or pBI121-derived plasmids to grow normally. The seeds from transgenic plants T4-2A, RedD-3A and S8-1-2A are available from The American Type Culture Collection, Rockville, MD 20852.

Isolation of Putative Homozygous Transgenic Lines

A minimum criterion used to produce homozygous transgenic lines was that all the progeny from an homozygous plant are expected to be kanamycin resistant.

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Because the presence of multiple ectopic copies of the NPTII gene from pBIl21 at different locations in the genome may cause a similar phenotype, this criterion is most useful when the primary transformation event involves insertion of T-DNA into only one chromosomal location.

In order to identify putative homozygous lines, several kanamycin resistant Tl plants from each transgenic line were grown to maturity in reproductive isolation. The frequency of kanamycin resistance was then determined in samples of approximately 50 T2 seed from each line. If all of the T2 seed from a particular plant were kanamycin resistant, the line was provisionally considered to be homozygous.

Analysis of the Integration of the phb Genes in Transgenic Plants

In order to verify the proper integration of the phb genes in the various trangenic plant lines produced, the genomic DNA of the trangenic plants was analyzed. High molecular weight DNA from control untransformed plants and from T3 transgenic plants transformed with the plasmids pBI-THIO, PBI-RED and pBI-SYN was isolated. The DNAs were digested with the restriction enzymes HindIII, the fragments separated by agarose gel electrophoresis and transferred onto a nylon filter. The restriction enzyme HindIII cuts only once at the 5'end of the CaMV 35S promoter in plasmids pBI-THIO, pBI-RED and pBI-SYN (Figures 3, 4 and 5). Fragments detected using phb gene specific probes should therefore represent junction fragments of the Ti vectors with the plant genomic DNA, or internal fragments of concatamerized Ti vectors. The inserts in plasmids puc-THIO, pcu-RED and puc-SYN were excised by treatment with EcoRI and HindIII, purified by agarose gel electrophoresis using DEAE cellulose membranes and labeled with ³²P-deoxyribonucleotides by random priming. The labeled phb gene fragments were then used to probe the nylon filters. The filters were hybridized and subsequently washed under high stringency conditions. The

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Plants

result of these filter hybridizations is shown in Figure 6. None of the three phb genes can be detected in untransformed control plants (Figures 6A, B and C, lane a). The phbA gene was detected in four of the transgenic lines produced by transformation with the plasmid pBI-THIO (Figures 6A, lanes b to e). The phbB gene was detected in seven of the transgenic plants produced by transformation with the plasmid pBI-RED (Figure 6B, lanes f to 1). Finally, the phbC gene was detected in three of the transgenic plants produced by transformation with the plasmid pBI-SYN (Figure 6C, lanes m to p). Although the plant line S12-3A was resistant to 50 µg/ml of kanamycin, suggesting the integration of the NPTII gene, no phbC gene could be detected. It is likely that only the fragment of the Ti vector harboring the NPTII gene, and not the phbC gene, was integrated in the genomic DNA of plant line S12-3A. Analysis of Expression of the phb Genes in Transgenic

In order to determine if the A. eutrophus phb genes were expressed in the various transgenic lines, the cloned genes present in plasmids pUC-THIO, pUC-RED and pUC-SYN were used as probes in filter hybridization experiments. Total RNA was extracted from untransformed control and T3 transgenic plants. The RNA was resolved by electrophoresis in formaldehyde-containing agarose gels and transferred to nylon filters by established procedures. The inserts of plasmids pUC-THIO, pUC-RED and pUC-SYN were excised by treatment with EcoRI and Hind III, purified by electrophoresis using DEAE cellulose membranes and labeled with 32p-deoxyribonucleotides by random priming. labeled phb genes were used to probe the nylon filters. These experiments showed that none of the three phb probes hybridized to any RNA in the untransformed control plant (Figure 7, lane e, j and r). By contrast, transgenic plants produced by transformation with pBI-THIO had RNA of 1.6 kbp which was complementary to the 3-ketothiolase gene

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(Figure 7A, lanes a to d). The CaMV 35S promoter and poly-A addition sequences present on the pBI121-derived plasmids contribute approximately 300 bp to the final length of the mRNAs produced from the phb fusion genes. The level of 3-ketothiolase mRNA was low in plant line T4-3A relative to the other plant lines. Similarly, three of the transgenic lines produced by transformation with pBI-SYN had mRNA of 2.1 kbp corresponding to the PHB synthase gene (Figure 7B, lanes f, g, and i). Transgenic line S12-3A had no detectable mRNA hybridizing to the phbC probe (Figure 7B, lane h). This result is in accordance with the Southern blot analysis showing no integration of the phbC gene in the genomic DNA of line S12-3A (Figure 6C, lane m). Finally, seven transgenic lines produced by transformation with the plamid pBI-RED had mRNA of 1.1 kbp which was complementary to the acetoacetyl-CoA reductase gene (Figure 7C, lanes k to q). Thus, for each of the three phb genes, at least three independent transgenic plants were obtained which expressed complementary RNA of the expected size.

Although the presence of RNA indicates that the genes are transcribed, it does not provide any information that they are translated or that the translation product is functional. This was examined by assaying the transgenic plants for enzyme activity.

with pBI-THIO were assayed for 3-ketothiolase activity by minor modifications of the assay described by Senior, P. J. and Dawes, E. A., Biochem. J. 134:225-238 (1973). Frozen leaf tissues from T3 plants were homogenized in Tris buffer and the clarified crude extracts were assayed for 3-ketothiolase activity. The results of these experiments are presented in Table 1. Extracts from untransformed A. thaliana plants had very low levels of 3-ketothiolase activity under the assay conditions. By contrast, each of the transgenic plants found to transcribe the phbA gene had substantially increased levels of thiolase activity. This

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indicated that the bacterial thiolase gene is functional when expressed in transgenic plants. However, the specific activity of 3-ketothiolase detected in the various transgenic plants was significantly lower compared to extracts prepared from <u>E</u>. <u>coli</u> harboring the <u>phbA</u> gene on the plasmid pTZ18U-PHB.

Table 1. Levels of 3-ketothiolase activity in A. thaliana transgenic plants

Sample	3-Ketothiolase activity ^a	
DH5alpha/PHBb	9.5	
Wild type A. thaliana	0.019	
T4-3A transgenic	0.057	
T3-2A transgenic	0.42	
T4-2A transgenic	0.43	
T4-3B transgenic	0.54	

aMicromoles of acetoacetyl-CoA degraded per minute per milligram of protein. Values are an average of two to four measurements.

bE. coli DH5alpha containing the plasmid pTZ18U-PHB harboring the PHB operon.

Transgenic plants produced by transformation with plasmid pBI-RED were assayed for acetoacetyl-CoA reductase activity by minor modifications of the assay described by Senior, P. J. and Dawes, E. A., Biochem. J. 134:225-238 (1973). Leaves from T3 plants were homogenized in potassium phosphate buffer and the clarified extracts were assayed for acetoacetyl-CoA reductase activity. The results of these experiments are presented in Table 2. Extracts from untransformed A. thaliana plants had undetectable levels of acetoacetyl-CoA reductase activity under the assay conditions. By contrast, each of the transgenic plants found to transcribe the phbB gene had high levels of acetoacetyl-CoA reductase activity. This indicates that the bacterial acetoacetyl-CoA reductase gene

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is functional when expressed in transgenic plants.

Furthermore, the specific activity of acetoacetyl-CoA

reductase detected in six of the seven transgenic plants
analyzed was significantly higher than in extracts from E.

coli harboring the phbB genes on the plasmid pTZ18U-PHB.

Table 2. Levels of acetoacetyl-CoA reductase activity
in A. thaliana transgenic plants

Sample	Acetoacetyl-CoA reductase activity ^a
OH5alpha/PHBb	1.4
Wild type A. thaliana	<0.03
RedB-2A transgenic	12.5
RedB-2B transgenic	16.2
RedB-2C transgenic	9.1
RedB-2D transgenic	8.8
RedB-2E transgenic	1.6
RedB-2G transgenic	5.2
edD-3A transgenic	2.3

^aMicromoles of NADPH reduced per minute per milligram of protein. Values are an average of two to four measurements.

bE. coli DH5alpha containing the plasmid pTZ18U-PHB harboring the PHB operon.

Transgenic plants obtained by transformation with the plasmid pBI-SYN were not assayed for the presence of PHB synthase activity because of technical difficulties in measuring the activity of this enzyme in the absence of thiolase and reductase activities.

30 Production and Analysis of Hybrid Plants

Because higher plants contain an endogenous cytoplasmic 3-ketothiolase activity, the only additional enzymes required to produce PHB are acetoacetyl-CoA reductase and PHB synthase. These two genes were introduced into the same plant by cross-pollinating a transgenic line which was judged to be homozygous for the

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acetoacetyl-CoA reductase gene with a transgenic line which was judged to be homozygous for the PHB synthase gene. The hybrid seeds resulting from these crosses were grown in soil for two to three weeks before assaying for the presence of PHB.

In order to determine if the presence in plants of the acetoacetyl-CoA reductase and PHB synthase genes was sufficient for production and accumulation of PHB, extracts of chloroform-soluble material were made from control plants and hybrid plants containing both of these genes. The presence of PHB within these extracts was analyzed by gas chromatography (GC). Two methods were used to prepare plant extracts for GC analysis. These methods exploit both the highly polymerized nature of PHB (106 daltons on average for PHB produced from A. eutrophus) and its selective solubility in chlorinated hydrocarbons such as chloroform. Briefly, in method #1, whole leaves are placed in a 1:1 solution of chloroform and water and shaken by inversion for 16 hours at 65°C. Because molecules larger than approximately 50,000 daltons cannot pass through the plant cell wall, only low molecular weight water or chloroform-soluble products are extracted from the leaves under these conditions. The putative high molecular weight PHB is then extracted from the leaves by homogenizing the remaining tissue to disrupt the cell wall, and re-extracting it in a solution of 1:1 chloroform and water for 12 hours at 65°C. In method #2, whole leaf samples are successively extracted for 2 hours at 55°C in 50% ethanol, 2 hours at 55°C in 100% methanol and 15 minutes at 20°C in 100% diethyl ether. The remaining tissue is then homogenized and extracted in chloroform at 100°C for 4 The products present in the final chloroform extract obtained from both of these methods were transesterified with ethanol and hydrochloric acid and analyzed by gas chromatography. The retention time of the transesterified plant products were compared to

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transesterified commercial PHB purified from A. eutrophus (Sigma Chemical Co., MO).

Transgenic plants S8-1-2A and/or S8-1-2C were cross-pollinated with transgenic plants RedB-2A, -2C, -2D, -2G and RedD-3A. The resulting Fl seeds were sowed in soil and leaf samples or whole shoots of 2-3 week-old plants were collected and analyzed for the presence of PHB. An example of the results obtained using purification method #1 are shown in Figure 8. A product present in the extracts of Fl plants having both the acetoacetyl-CoA reductase and the PHB synthase transgenes has a retention time identical to ethyl-hydroxybutyrate, as determined by comparison with the retention time of the transesterified product of commercial PHB. This new product, tentatively identified as ethyl-hydroxybutyrate, was only detected in Fl hybrid plants having both an active acetoacetyl-CoA reductase transgene and a PHB synthase transgene. A similar product could not be detected in transgenic plants having only one of the above mentioned genes or in untransformed A. thaliana plants. Furthermore, this product could not be detected in chloroform extracts of plant tissues which had not been previously homogenized. This indicates that the ethyl-hydroxybutyrate is derived from a high molecular weight precursor.

The identity of the new plant product having a retention time identical to ethyl-hydroxybutyrate was analyzed by gas chromatography-mass spectrometry (GC-MS). GC-MS analysis was performed by the MSU-NIH Mass Spectrometry Facility. Figure 9A shows the mass spectrometric spectra of ethyl-hdydroxybutyrate prepared from authentic PHB. Figure 9B shows the mass spectrum of the putative ethyl-hydroxybutyrate extracted from an Fl hybrid plant which resulted from a cross between transgenic plants S8-1-2A and RedB-2C. The results indicated that the new plant product eluting with the same retention time as ethyl-hdyroxybutyrate also has the same fragmentation pattern as an authentic sample of ethyl-hyroxybutyrate.

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The fact that this new product can only be detected in extracts from leaf tissue which has previously been homogenized indicates that the ethyl-hydroxybutyrate is derived from material having a molecular weight greater than approximately 50,000 daltons (the approximate porosity of plant cell walls). Together, these data indicate that transgenic plants containing both the acetoacetyl-CoA reductase and the PHB synthase genes accumulate polyhydroxybutyrate. Table 3 shows a summary of the Fl plants that were analyzed by GC and GC-MS. Based on the GC analysis, the amount of PHB accumulated in leaves of Fl hybrids ranged from approximately 5 µg of PHB per gram of fresh weight of leaves for Fl hybrids between RedD-3A and S8-1-2C, to approximately 100 µg of PHB per gram fresh weight of leaves from Fl hybrid between RedB-2C and S8-1-2A.

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Table 3. Summary of evidence for production of PHB in Fl hybrid plants

	PHB IN	ri nybrid piants	
5	Parental Transgenic Line ^a	Parental Transge	nic Line ^a
	RedD-3A	GC _p	TEM ^d (leaf)
10	RedB-2A	TEM (seed)	GC TEM(leaf, seed)
15	RedB-2G		GC MS TEM(leaf)
	RedB-2C	TEM (leaf)	GC MS
	RedB-2D	IM (ICCI)	TEM (leaf)
20	transgene were cre harboring the PHB analyzed for produ	harboring the acetoacety oss-pollinated with transquiting synthase. The resulting uction of PHB.	genic lines Fl hybrids were

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CEvidence for production of PHB by gas chromatography-mass spectrometry.

dDetection of electron-lucent granules by transmission electron microscopy. In parenthesis is indicated the plant tissue analyzed.

eAll blank spaces indicate that the analysis has not been performed.

Visual Inspection of PHB Granules in Hybrid Plants

Transmission electron microscopy (TEM) of bacteria accumulating PHB revealed electron-lucent granules

of 0.2 to 0.5 μm in diameter surrounded by a membrane coat of about 2 nm thick (Lundgren, D. G., Pfister, R. M. and

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Merrick, J. M., J. Gen. Microbiol. 34:441-446 (1964)). To determine if similar granules could be detected in hybrid plants shown to be positive for PHB production by GC-MS analysis, plant tissues were examined by transmission electron microscopy. Transgenic plants S8-1-2A and/or S8-1-2C were cross-pollinated to transgenic RedB-2A, -2C, -2D, -2G and RedD-3A. The resulting F1 hybrid seeds and mature leaf material were fixed for analysis by transmission electron microscopy. Briefly, tissues were fixed in 3% glutaraldehyde and 1% osmium tetroxide and embedded in epoxy resin. Sections of 80-90 nm were stained with 5% uranyl acetate and lead citrate.

In one series of experiments, the Fl seeds were sowed in soil and leaves from 2-3 week-old plants were 15 collected for TEM analysis. Inspection of the cells present in the leaves revealed the presence of agglomerations of electron-lucent granules. These granules were detected in all analyzed Fl hybrid plants resulting from crosses between transgenics having the PHB synthase 20 gene and transgenics having the acetoacetyl-CoA reductase gene. Examples are shown in Figure 10. Similar granules were never detected in the parental transgenic lines having only the PHB synthase or the acetoacetyl-CoA reductase genes, nor was it detected in untransformed A. thaliana. 25 In Fl hybrid leaf tissues, the granules were detected in mesophyll cells (Figure 10 micrograph a to e). agglomerate of electron-lucent granules were detected most frequently in the nucleus (Figure 10, micrograph a to c), but similar structures were also detected in the cytoplasm 30 (Figure 10, micrograph e) and the vacuole (Figure 10, micrograph d) of the Fl hybrid leaf tissues. In the nucleus and cytoplasm, individual granules could reach a maximum size of approximately 0.18 µm. In the vacuoles, the granules were generally larger, reaching a maximum 35 diameter of approximately 0.55 µm. At higher magnification, the nuclear granules appear to be surrounded by electron-dense material. Both the size and apparent

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structure of these granules are very similar to granules observed in bacteria which accumulate PHB.

In a second series of experiments, Fl seeds were soaked in water for 24 hours, the embryos were dissected out of the seed coat and tissues were fixed. Analysis of the embryonic cotyledons revealed the presence of agglomeration of electron-lucent granules in the nucleus (Figure 10, micrograph f). The granules could reach a maximum diameter of 0.18 µm. These granules could only be detected in the nucleus of Fl hybrid embryos resulting from crosses between transgenics having the PHB synthase gene and transgenics having the acetoacetyl-CoA reductase gene. No granules could be detected in either of the parental transgenic plants having only one of the ectopic genes, or in untransformed wild type A. thaliana. Table 3 shows a summary of the Fl plants that were analyzed by TEM.

The data described above show a positive correlation between detection of PHB by GC-MS and the presence of granules at the electron microscope level. The size, shape and presence of electron-dense material surrounding the individual granules very closely resembles the granules present in bacteria producing PHB. Finally, both the detection of PHB by GC-MS and the presence of electron-lucent granules are only observed in hybrid plants possessing both the acetoacetyl-CoA reductase and the PHB synthase transgenes. Together, these data indicate that the granules observed in Fl hybrid plants are composed of polyhydroxybutyrate.

DISCUSSION

In these studies, it has been demonstrated that bacterial genes encoding enzymes required for PHB synthesis can be stably introduced into a higher plant in such a way that the genes are transcribed and produce transcripts of the expected size. It was further shown that, in the case of the phbA and phbB genes, the presence of these genes in transgenic plants confers an increase in the level of 3-ketothiolase or acetoacetyl-CoA reductase enzyme

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activity, respectively. Thus, it is clear that these two gene products are functional when translated in the plant. Because of technical difficulties associated with assaying PHB synthase activity directly, the amount of PHB synthase activity in the transgenic plants was not determined.

It was shown that only plant extracts from Fl transgenic plants expressing both the acetoacetyl-CoA reductase and PHB synthase produce a new high molecular weight chloroform-soluble compound, which upon transesterification with ethanol and hydrochloric acid, produces ethyl-hydroxybutyrate. These data indicate that the new compound is polyhydroxybutyrate. In addition, these data are an indirect evidence for the production of a functional PHB synthase in transgenic plants. important since an in vitro assay for the PHB synthase activity could not be performed. Furthermore, production of PHB also indirectly indicate that D(-)-hyroxybutyryl-CoA, the substrate for the PHB synthase, is produced in plants. This hydroxyacyl-CoA is not naturally found in plants.

Transmission electron microscopy further substantiates the claim that PHB is produced in transgenic plants. Analysis of embryonic cotyledons and mature leaves of Fl transgenic plants expressing both the acetoacetyl-CoA reductase and the PHB synthase revealed agglomerates of electron-lucent granules having a size and structure very similar to granules found in bacteria producing PHB, such as A. eutrophus. These granules were found most frequently in the nucleus, but were also detected in the vacuole and the cytoplasm of Fl hybrid plants.

In the experiments described in this work, the products of the phbA, phbB, and phbC genes from A.

eutrophus are most likely expressed in the cytoplasm, since no specific amino acid sequences were added to the proteins to target them specifically into any organelles. Since the cytoplasm of plant cells already contains a 3-ketothiolase, only the additional expression of the acetoactyl-CoA

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reductase and PHB synthase was required to produce PHB. The fact that granules are found in the nucleus and vacuoles is not necessarily contradictory with the expression of the enzymes in the cytoplasm. Since nuclear membranes dissemble and reassemble during cell division, PHB granules initially produced in the cytoplasm could be entrapped within the newly reforming membranes of the nucleus. Alternatively, because of their hydrophobicity, PHB granules could pass through the membranes of the nucleus or vacuole.

In an alternative approach, PHB production could be localized to a specific plant cell organelle through targeted expression of the enzymes involved in PHB synthesis to the organelle. In this case, if the targeted organelle does not express an active 3-ketothiolase, expression of an exogenous 3-ketothiolase activity would be required, in addition to the acetoacetyl-CoA reductase and the PHB synthase, for the production of PHB.

The long term goal of PHB or PHA production in higher plants is to divert carbon away from major storage compounds such as lipid, starch or terpenoids, to channel it towards PHA synthesis. This goal will require tissue-specific expression as well as potentially organelle-specific expression of the enzymes involved in PHA synthesis.

Oil producing crops are likely targets for genetic engineering. Lipids are synthesized in the plastid using acetyl-CoA, the same precursor used in synthesis of PHB and other PHA. Therefore, genetic engineering of oil crops will require targeting the PHA biosynthetic enzymes into the plastid. Examples of oil crops that could be engineered for PHA production are rapeseed, sunflower and oil palm. Rapeseed and sunflower are major crops in North America and can be transformed with foreign DNA. Alternatively, PHA production could be targeted into the

Alternatively, PHA production could be targeted into the mesocarp of the oil palm fruit. Because lipids produced in the mesocarp are not essential for the survival of the

tree or the embryo, the production of PHA should have no deleterious effects on palm trees. Unfortunately, no transformation techniques are yet available for oil palm.

PHA production could also be targeted to the roots and tubers of sugar beets and potatoes, crops which accumulate large amounts of starch. The major problem with this approach is that since starch and PHA do not use the same precursors, potentially multiple modifications in carbon metabolism will be required before carbon could be diverted away from starch into PHA.

Possibly the most direct approach to
PHA production would be to use crops accumulating large
amounts of terpenoids, such as carrot which accumulates
carotenoids, or the mexican yam which accumulates sterols.
Since terpenoids use the same precursors as PHA (acetyl-CoA
and acetoacetyl-CoA), diverting carbon into PHA production
could be more easily achieved.

MATERIALS AND METHODS

Construction of DNA Recombinants

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20 E. coli strain DH5alpha harboring plasmids were grown in LB broth supplemented with kanamycin (50 µg/ml) or ampicillin (50 μ g/ml). Large-scale preparations of plasmid DNA was done by the alkaline lysis and polyethylene glycol precipitation procedure as described by Sambrook, J., 25 Fritsch E. F. and Maniatis, T., Molecular Cloning, a laboratory manual, Cold Spring Harbor Laboratory Press (1989). Plasmid DNA was cleaved with restriction endonucleases according to the manufacturer's recommendations (New England Biolabs, Mass; Promega Corp., 30 WI; Boehringer Mannheim Biochemicals, IN; Stratagene, CA), separated by agarose gel electrophoresis and visualized by ethidium bromide staining as described by Sambrook, J., Fritsch, E. F. and Maniatis, T., Molecular cloning, a laboratory manual, Cold Spring Harbor Laboratory Press 35 (1989). The DNA fragments were recovered from the agarose gel with DEAE membranes (NA-45 DEAE membrane, Schleicher and Schuell, Inc., NH). Briefly, DNA is electrophoresed

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onto a strip of NA-45 and the membrane is washed in 0.15 M NaCl, 0.1 mm EDTA and 20 mm Tris-HCl (pH 8). The DNA is then eluted in 1.0 M NaCl, 0.1 mM EDTA and 20 mM Tris-HCl (pH 8) at 65°C for 1 to 2 hours. The DNA is further purified by phenol-chloroform extraction and ethanol precipitation. In some experiments, the recessed 3' termini of DNA fragments were converted into blunt ends with T4 DNA polymerase using the protocol described in Sambrook, J., Fritsch, E. F. and Maniatis, T., Molecular cloning, a laboratory manual, Cold Spring Harbor Laboratory Press (1989). Ligation of DNA fragments with cohesive or blunt ends was done at 14°C for 16 hours in buffer containing 50 mM Tris-HCl (pH 7.6), 5 mM MgCl2, 5% (w/v) polyethylene glycol 8000, 0.5 mM ATP and 5 mM dithiothreitol as described by Sambrook, J., Fritsch, E. F. and Maniatis, T., Molecular cloning, a laboratory manual, Cold Spring Harbor Laboratory Press (1989). A fraction of the ligation reaction was transferred into E. coli by the rubidum chloride method as described by Hanahan, D., J. Mol. Biol. 166:557-580 (1983). The transformed bacteria were plated on agar plates containing LB broth and either 50 μg/ml kanamycin or 50 μg/ml ampicillin. Bacterial colonies containing recombinant plasmids were identified by hybridization with 32p-labeled DNA probes as described by Sambrook, J., Fritsch, E. F. and Maniatis, T., Molecular cloning, a laboratory manual, Cold Spring Harbor Laboratory Press (1989), except that nylon membranes (Hybond-N, Amersham, IL) were used instead of nitrocellulose membranes, Preparation of radiolabeled DNA probes and hybridization are described in a following section. Small-scale preparation of plasmid DNA was done by the alkaline lysis method as described by Sambrook, J., Fritsch, E. F. and Maniatis, T., Molecular cloning, a laboratory manual, Cold Spring Harbor Laboratory Press (1989).

Oligonucleotides were synthesized on an Applied Biosystems 380A DNA synthesizer according to the manufacturer's instructions (Applied Biosystems, CA). The

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oligonucleotides with a dimethoxytrityl group attached to the 5' ends were purified on a Varian 5000 HPLC equipped with a Clg column (Varian Instrument Group, TX). oligonucleotides were resuspended in 0.1M triethylamine and injected onto a Clg column preequilibrated with 12% acetonitrile/88% 0.1 M triethylamine-acetate (pH7) (solvent The HPLC program was set as follows: flow rate, 0.9 ml/min; maximum pressure, 200 psi; time 0 min, 88% solvent A/12% solvent B (acetonitrile); time 3 min, 88% solvent A/12% solvent B; time 21 min, 65% solvent A/35% solvent B; time 25 min, 65% solvent A/35% solvent B. The purified oligonucleotides were detritylated in 80% acetic acid for 10 min and dried under nitrogen. The oligonucleotides were dissolved in 10 mM Tris-HCl (pH 7.5) and 0.1 mM EDTA, extracted three times with equal volumes of ethyl acetate and precipitated with ethanol.

Polymerase chain reaction (PCR) was performed using a Perkin-Elmer Cetus DNA thermal cycler (Perkin-Elmer, CT). The reaction mixture contained 100 pmoles of oligonucleotides, PCT primer #1 and #2 (see Fig. 5), 200 ng of plasmid pTZ18U-PHB linearized with the restriction enzyme EcoRI, 125 µM dNTP, 50 mM KCl, 10 mM Tris-HCl (pH 8.3), 2.5 mM MgCl₂, 0.01% gelatin and 2.5 units of Taq polymerase (Perkin-Elmer, CT). The DNA thermal cycler program was as follows: 3 min at 94°C, 40 cycles of the sequence 1 min at 94°C - 3 min at 55°C - 3 min at 72°C, and finally 7 min at 72°C. The PCR product was isolated by agarose gel electrophoresis and elution with DEAE cellulose membrane.

30 Production of Transgenic Plants

The Ti plasmid vectors used to produce transgenic plants were first transferred into Agrobacterium tumefaciens strain C58-pGV3850 by electroporation (Zabrisky, P. et al., EMBO 2:2143-2150 (1983); and Sambrook, J., Fritsch, E. F. and Maniatis, T., Molecular cloning, a laboratory manual, Cold Spring Harbor Laboratory Press (1989)). Arabidopsis thaliana race Rschew were grown

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aseptically on vertical petri plates containing mineral elements, 0.8% agar (Difco) and 1% sucrose as described by Estelle, M. A. and Somerville, C., Mol. Gen. Genet. 206:200-206 (1987) and Schiefelbein, J. W. and Somerville, C. R., Plant Cell 2:235-243 (1990). Roots from 10 to 12 day-old plants were excised and used for transformation as described by Valvekens, D., Van Montagu, M. and Van Lijsebettens, M., Proc. Natl. Acad. Sci USA 85:5536-5540 (1988).

Seeds from TO and Tl transgenics plants were grown on media containing mineral elements, 1% sucrose, 0.8% agar (Difco) and 50 µg/ml kanamycin. After 10 to 14 days of growth, kanamycin resistant (Km^r) transgenic plants had green leaves while untransformed kanamycin sensitive (Km^S) plants had yellow leaves. At this stage, Km^r plants could be removed from the agar plates and transplanted into fertilized soil.

Extraction and Restriction Endonuclease Cleavage of Genomic DNA

Wild type and transgenic plants were grown in soil for 2 to 3 weeks and approximately 5 g of leaf material was collected and frozen in liquid nitrogen. High molecular weight DNA was extracted from the frozen plant tissues as described by Rogers, S. C. and Bendich, A. J., Plant Molecular Biology Manual A6:1-10 (1988). Restriction endonuclease cleavage with the enzyme HindIII was performed under the conditions recommended by the manufacturer (New England Biolabs Inc., Mass).

Agarose Gel Electrophoresis and Hybridization Procedure

DNA analysis by agarose gel electrophoresis and transfer to nylon membranes (Hybond-N, Amersham, II) were done using established procedures described by Southern, E. M., J. Mol. Biol. 38:503-517 (1975) and Sambrook, J., Fritsch, E. F. and Maniatis, T., Molecular cloning, a laboratory manual, Cold Spring Harbor Laboratory Press (1989). Specific cloned DNA fragments to be used as probes were excised from the vector with appropriate restriction

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endonucleases, the inserts were purified from the vector by agarose gel electrophoresis and electroelution using DEAE cellulose membranes. Probes were labeled with ³²P-deoxyribonucleotides by the random primer extension method using hexamers as described by Feinberg, A. P. and Volgelstein, B., Anal. Biochem. 136:6-13 (1983). Nylon filters were hybridized with labeled probes and exposed on film as described by Poirier, Y. and Jolicoeur, P., J. Virol. 63:2088-2098 (1989).

10 RNA Isolation and Electrophoresis

Total RNA was isolated from frozen leaf samples as described by Puissant, C. and Houdebine, L. M., BioTechniques 8:148-149 (1990). The isolated RNA was separated by electrophoresis in agarose gel containing formaldehyde and transferred onto nylon membranes (Hybond-N, Amersham, Il) as described by Sambrook, J., Fritsch, E. F. and Maniatis, T., Molecular cloning, a laboratory manual, Cold Spring Harbor Laboratory Press (1989). The nylon filters were hybridized with labeled probes as described in the previous section.

Assay for 3-Ketothiolase Activity

One gram of frozen leaf samples were homogenized in 2 ml of ice-cold buffer containing 100 mM Tris-HCl (pH 8.0), 40 mm MgCl₂ and 5 mm beta-mercaptoethanol. The homogenate was clarified by centrifugation at 10000X g for 2 min and the supernatant transferred to a fresh tube. protein content of the extract was measured by the Bradford assay using the BioRad protein assay kit (BioRad Laboratories, CA). Between 3 to 30 µg of plant protein extracts were used per assay. Protein extracts were also prepared from bacteria. In this case, stationary cultures of bacteria were pelleted by centrifugation, washed once with ice-cold assay buffer and resuspended in 200 μl of the same buffer. The bacterial suspension was lysed by sonication, the homogenate clarified by centrifugation and the protein content of the extract determined by the Bradford assay. Between 0.2 to 1 µg of bacterial protein

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extract was used per assay. Activity of the 3-ketothiolase enzyme in the different extracts was assayed according to the procedure of Senior, P. J. and Dawes, E. A., Biochem. J. 134:225-238 (1973).

5 Assay for Acetoacetyl-CoA Reductase Activity

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One gram of frozen leaf samples were homogenized in 2 ml of ice-cold buffer containing 100 mM KH₂PO₄ (pH 5.5), 0.02 mM MgCl₂ and 4.0 mM beta-mercaptoethanol. The homogenate was clarified by centrifugation at 10000X g for 2 min and the supernatant transferred to a fresh tube. The protein content of the extract was measured by the Bradford assay using the BioRad protein assay kit. Between 0.8 to 10 µg of plant protein extract was used per assay. Bacterial extracts were also prepared in the assay buffer essentially as described in the previous section. Activity of the acetoacetyl-CoA reductase enzyme was assayed according to the procedure of Senior, P. J. and Dawes, E. A., Biochem. J. 134:225-238 (1973).

Gas Chromatography and Mass Spectroscopy Analysis

20 Two methods were used to prepare plant extracts for GC analysis. In method #1, between 0.005 and 0.05 g of fresh or frozen plant material (leaves or whole shoots) was extracted in 1 to 2 ml of a 1:1 solution of chloroform and water at 65°C for 16 hours with constant agitation. 25 plant material was then homogenized in water and re-extracted in a 1:1 solution of chloroform and water for 16 hours at 65°C with constant agitation. The chloroform phase was transferred to a new tube and extracted once with an equal volume of water. The final volume of the 30 chloroform phase was adjusted to 0.5 ml and used for transesterification with ethanol and HCl as described below. In method #2, between 0.005 to 0.15 g of frozen or fresh plant material was successively extracted in 50% ethanol at 55°C for 2 hours, 100% methanol at 55°C for 2 hours and 35 100% diethylether for 15 minutes at room temperature. The remaining tissue was then homog nized in water, dried and extracted in 0.5 ml of chloroform for 4 hours at 100°C.

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The final chloroform extracts (0.5 ml) obtained by method #1 and #2 was transesterified by adding 0.2 ml of concentrated HCl and 1.7 ml of 100% ethanol and heating at 100°C for 2 hours. The reaction mixture was then cooled down to room temperature, the chloroform phase extracted twice with 2 ml of 0.9% NaCl (w/v) and the final organic phase reduced to 100 μ l. As a standard, commercial PHB (Sigma Chemical Co., MO) was dissolved in warm chloroform and 1 mg was transesterified as described above.

... 10 The chloroform phase containing the ethyl esters were transferred to a GC vial for injection of 1 ul into a Hewlett Packard 5890 series II GC equipped with a programmable autosampler and a SP-2330 glass capillary column (Supelco, PA). The approximate linear velocity was 15 20 cm/s with helium as the carrier gas. The temperature of the injection port was set at 220°C, and that of the flame ionization detector port was set at 220°C. The following temperature profile was used: 4 minutes at 65°C, followed by a temperature increase rate of 20°C/minute up to 195°C, 20 3.5 minutes at 195°C, a post-run temperature decrease rate of 20°C/minute down to 65°C.

> The identity of peaks of interest was established by GC-mass spectrometry. Electron impact mass spectral data was obtained on a JEOL JMS-AX505H mass spectrometer coupled with a Hewlett Packard 5890 GC. following parameters were used: source temperature, 200°C; ionization current, 100 µA; accelerating voltage, 3 keV. A J & W Scientific Co. column DB-225 was directly inserted into the mass spectrometer source and helium was used as carrier. The splitless injector was held at 260°C and the transfer line at 260°C. The same GC oven temperature profile was used (see previous paragraph).

Transmission Electron Microscopy

Plant tissues were fixed with 3% glutaraldehyde in 0.1 M phosphate buffer (pH 7.2) for 1.5-2 hours at room temperature. The samples were washed 4 times in 0.1 M phosphate buffer (pH 7.2) and fixed in 1% OsO4 in phosphate buffer for 2 hours at room temperature. The tissues were then dehydrated in a graded ethanol series and embedded in Spurrs epoxy resin. Sections of 80-90 nm were cut, placed on a copper grid and stained in 5% uranyl acetate for 30 to 45 minutes, followed by staining in Reynolds lead citrate for 3 to 4 minutes. Sections were viewed in a JEOL 100CXII transmission electron microscope operated at 80 kV. Other Plants

Although the specific example of the invention described here involved the plant Arabidopsis thaliana and genes from Alcaligenes eutrophus, the invention is of general utility. The claims pertaining to production of polyhydroxybutyrate and/or polyhydroxyalkanoate in plants is not limited to Arabidopsis thaliana, or linked specifically to the use of genes from Alcaligenes eutrophus. The claims described below describe a general method for the production of polyhydroxyalkanoate in plants through the introduction of foreign DNA material into plant cells. Such plants include the plants discussed previously and carrot, sunflower, tobacco, tomato and potato, for instance.

The seeds from the various lines of plants have been deposited under the Budapest Treaty with the American Type Culture Collection, 12301 Parklawn Drive, Rockville, Maryland 20852. These lines include RedD-3A (ATCC 75044) containing the acetoacetyl-CoA reductase gene; S8-1-2A (ATCC 75043) containing the PHB synthase gene and T4-2A (ATCC 75042) containing the 3-ketothiolase gene. The genes are each shown in Sequence ID NO: 1.

The foregoing specific description is only illustrative of the present invention and it is intended that the present invention be limited only by the hereinafter appended claims.

APPENDIX I

- (1) GENERAL INFORMATION:
 - (i) Applicants: Chris Somerville, Yves Poirier,
 Douglas Dennis
 - (ii) Title of Invention: Transgenic Plant Materials
 Producing Polyhydroxyalkanoates
 - (iii) Number of Sequences: 1
 - (iv) Correspondence Address:
 - (A) Addressee: Ian C. McLeod
 - (B) Street: 2190 Commons Parkway
 - (C) City: Okemos
 - (D) State: Michigan
 - (E) County: Ingham
 - (F) Zip Code: 48864
 - (v) Computer Readable Form:
 - (A) Medium Type: Diskette 5.25 inch. 360 Kb Storage
 - (B) Computer: IBM AT
 - (C) Operating System: MS-DOS (version 4)
 - (D) Software: Wordperfect 5.1
 - (viii)Attorney/Agent Information:
 - (A) Name: Ian C. McLeod
 - (B) Registration No.: 20,931
 - (C) Reference/Docket Number: MSU 4.1-131
 - (ix) Telecommunication Information:
 - (A) Telephone: (517) 347-4100
 - (B) Telefax: (517) 347-4103
- (2) Information for SEQ ID NO: 1
 - (i) Sequence Characteristics:
 - (A) Length: 4980 base pairs
 - (B) Type: Nucleic Acid Encoded Precursor Peptides
 - (C) Strandedness: Double
 - (D) Topology: Linear
 - (ii) Molecule Type:
 - (A) Description: Genomic DNA
 - (iii) HYPOTHETICAL: No.

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- (iv) ANTI-SENSE: No
- (vi) ORIGINAL SOURCE:
 - (A) Organism: Alcaligenes eutrophus
- (vii) IMMEDIATE SOURCE:
 - (A) Library: genomic
- (xi) SEQUENCE DESCRIPTION: SEQ ID NO: 1

L	CCCGGGCAAGTACCTTGCCGACATCTATGCGCTGGCGCGCGC
51	CTGTACCGAGGTCTACGGCGGCGACGCCTGCACCGTGGCCGACGCCGGTCGCTTCTACTC
121	CTATCGGCGCGATGGCGTGACCGGCCGCATGGCCAGCCTGGTCTGGCTGG
181	CCGCCGCTGCCTCACTCGTCCTTGCCCCTGGCCGCGCGCG
241	CGTCGGCGGCGGCGTGCCCATGATGTAGAGCACCACGCCACCGGCGCCATGCCAT
301	ACATCAGGAAGGTGGCAACGCCTGCCACCACGTTGTGCTCGGTGATCGCCATCATCAGCG
361	CCACGTAGAGCCAGCCAATGGCCACGATGTACATCAAAAATTCATCCTTCTCGCCTATGC
421	TCTGGGGCCTCGGCAGATGCGAGCGCTGCATACCGTCCGGTAGGTCGGGAAGCGTGCAGT
481	GCCGAGGCGGATTCCCGCATTGACAGCGCGTGCGTTGCAAGGCAACAATGGACTCAAATG
541	TCTCGGAATCGCTGACGATTCCCAGGTTTCTCCGGCAAGCATAGCGCATGGCGTCTCCAT
601	GCGAGAATGTCGCGCTTGCCGGATAAAAGGGGAGCCGCTATCGGAATGGACGCAAGCCAC
661	GGCCGCAGCAGGTGCGGTCGAGGGCTTCCAGCCAGTTCCAGGGCAGATGTGCCGGCAGAC
721	CCTCCCGCTTTGGGGGAGGCGCAAGCCGGGTCCATTCGGATAGCATCTCCCCATGCAAAG
781	TGCCGGCCAGGGCAATGCCCGGAGCCGGTTCGAATAGTGACGGCAGAGAGACAATCAAAT
841 Sl	CATGGCGACCGGCAAAGGCGCGGCAGCTTCCACGCAGGAAGGCAAGTCCCAACCATTCAA MetAlaThrGlyLysGlyAlaAlaAlaSerThrGlnGluGlyLysSerGlnProPheLy
901 S21	GGTCACGCCGGGGCCATTCGATCCAGCCACATGGCTGGAATGGTCCCGCCAGTGGCAGGG sValThrProGlyProPheAspProAlaThrTrpLeuGluTrpSerArgGlnTrpGlnGl
961 S41	CACTGAAGGCAACGGCCACGCGGCCGCGTCCGGCATTCCGGGCCTGGATGCGCTGGCAGG yThrGluGlyAsnGlyHisAlaAlaAlaSerGlyIleProGlyLeuAspAlaLeuAlaGl

1021 S61	CGTCAAGATCGCGCCGCGCGCAGCTGGGTGATATCCAGCAGCGCTACATGAAGGACTTCTC yValLysIleAlaProAlaGlnLeuGlyAspIleGlnGlnArgTyrMetLysAspPheSe
1081 S81	AGCGCTGTGGCAGGCCATGGCCGAGGGCAAGGCCGAGGCCACCGGTCCGCTGCACGACCGrAlaLeuTrpGlnAlaMetAlaGluGlyLysAlaGluAlaThrGlyProLeuHisAspAr
	GCGCTTCGCCGGCGACGCATGGCGCACCAACCTCCCATATCGCTTCGCTGCCGCGTTCTA gArgPheAlaGlyAspAlaTrpArgThrAsnLeuProTyrArgPheAlaAlaAlaPheTy
	CCTGCTCAATGCGCGCGCCTTGACCGAGCTGGCCGATGCCGAGGCCGATGCCAAGAC rLeuLeuAsnAlaArgAlaLeuThrGluLeuAlaAspAlaValGluAlaAspAlaLysTh
	CCGCCAGCGCATCCGCTTCGCGATCTCGCAATGGGTCGATGCGATGTCGCCCGCC
	CCTTGCCACCAATCCCGAGGCGCAGCGCCTGCTGATCGAGTCGGGCGGCGAATCGCTGCG eLeuAlaThrAsnProGluAlaGlnArgLeuLeuIleGluSerGlyGlyGluSerLeuAr
	TGCCGGCGTGCGCAACATGATGGAAGACCTGACACGCGGCAAGATCTCGCAGACCGACGA gAlaGlyValArgAsnMetMetGluAspLeuThrArgGlyLysIleSerGlnThrAspGl
	GAGCGCGTTTGAGGTCGGCCGCAATGTCGCGGTGACCGAAGGCGCCGTGGTCTTCGAGAA uSerAlaPheGluValGlyArgAsnValAlaValThrGluGlyAlaValValPheGluAs
	CGAGTACTTCCAGCTGTTGCAGTACAAGCCGCTGACCGACAAGGTGCACGCGCGCCCGCT nGluTyrPheGlnLeuLeuGlnTyrLysProLeuThrAspLysValHisAlaArgProLe
	GCTGATGGTGCCGCCGTGCATCAACAAGTACTACATCCTGGACCTGCAGCCGGAGAGCTC uLeuMetValProProCysIleAsnLysTyrTyrIleLeuAspLeuGlnProGluSerSe
1621 S261	GCTGGTGCGCCATGTGGTGGAGCAGGGACATACGGTGTTTCTGGTGTCGTGGCGCAATCC rLeuValArgHisValValGluGlnGlyHisThrValPheLeuValSerTrpArgAsnPr
1681 S281	GGACGCCAGCATGGCCGCCAGCACCTGGGACGACTACATCGAGCACGCGGCCATCCGCGC oAspAlaSerMetAlaGlySerThrTrpAspAspTyrIleGluHisAlaAlaIleArgAl
1741 S301	CATCGAAGTCGCGCGACATCAGCGGCCAGGACAAGATCAACGTGCTCGGCTTCTGCGT alleGluValAlaArgAspIleSerGlyGlnAspLysIleAsnValLeuGlyPheCysVa
1801 S321	GGGCGCACCATTGTCTCGACCGCGCTGGCGGTGCTGGCCGCGCGCG

	CGCCAGCGTCACGCTGACCACGCTGCTGGACTTTGCCGACACGGGCATCCTCGACGT aAlaSerValThrLeuLeuThrThrLeuLeuAspPheAlaAspThrGlyIleLeuAspVa
	CTTTGTCGACGAGGCCATGTGCAGTTGCGCGAGGCCACGCTGGGCGCGGCGCGCGC
	GCCGTGCGCGCTGCGCGCCCTTGAGCTGGCCAATACCTTCTCGTTCTTGCGCCCGAA aProCysAlaLeuLeuArgGlyLeuGluLeuAlaAsnThrPheSerPheLeuArgProAs
	CGACCTGGTGTGGAACTACGTGGTCGACAACTACCTGAAGGGCAACACGCCGGTGCCGTT nAspLeuValTrpAsnTyrValValAspAsnTyrLeuLysGlyAsnThrProValProPh
2101 S421	CGACCTGCTGTTCTGGAACGGCGACGCCACCAACCTGCCGGGGCCGTGGTACTGCTGGTA eAspLeuLeuPheTrpAsnGlyAspAlaThrAsnLeuProGlyProTrpTyrCysTrpTy
	CCTGCGCCACACCTACCTGCAGAACGAGCTCAAGGTACCGGGCAAGCTGACCGTGTGCGGrLeuArgHisThrTyrLeuGlnAsnGluLeuLysValProGlyLysLeuThrValCysGl
	CGTGCCGGTGGACCTGGCCAGCATCGACGTGCCGACCTATATCTACGGCTCGCGCGAAGA yValProValAspLeuAlaSerIleAspValProThrTyrIleTyrGlySerArgGluAs
	CCATATCGTGCCGTGGACCGCGGCCTATGCCTCGACCGCGCTGCTGGCGAACAAGCTGCG pHisIleValProTrpThrAlaAlaTyrAlaSerThrAlaLeuLeuAlaAsnLysLeuAr
	CTTCGTGCTGGGTGCGTCGGGCCATATCGCCGGTGTGATCAACCCGCCGGCCAAGAACAA gPheValLeuGlyAlaSerGlyHisIleAlaGlyValIleAsnProProAlaLysAsnLy
	GCGCAGCCACTGGACTAACGATGCGCTGCCGGAGTCGCCGCAGCAATGGCTGGC
	CATCGAGCATCACGGCAGCTGGTGGCCGGACTGGACCGCATGGCTGGC
	CGCGAAACGCGCCGCCCCCCAACTATGGCAATGCGCGCTATCGCGCAATCGAACCCGC yAlaLysArgAlaAlaProAlaAsnTyrGlyAsnAlaArgTyrArgAlaIleGluProAl
	GCCTGGGCGATACGTCAAAGCCAAGGCATGACGCTTGCATGAGTGCCGGCGTGCGT
2641 T1	CACGGCGCCGGCAGGCCTGCAGGTTCCCTCCCGTTTCCATTGAAAGGACTACACAATGAC Metth

2701 T3	TGACGTTGTCATCGTATCCGCCGCCCGCACCGCGGTCGGCAAGTTTGGCGGCTCGCTGGC rAspValValIleValSerAlaAlaArgThrAlaValGlyLysPheGlyGlySerLeuAl
2761 T23	CAAGATCCCGGCACCGGAACTGGGTGCCGTGGTCATCAAGGCCGCGCTGGAGCGCGCCGCGCALysIleProAlaProGluLeuGlyAlaValValIleLysAlaAlaLeuGluArgAlaGl
2821 T43	CGTCAAGCCGGAGCAGGTGAGCGAAGTCATCATGGGCCAGGTGCTGACCGCCGGTTCGGG yValLysProGluGlnValSerGluValIleMetGlyGlnValLeuThrAlaGlySerGl
2881 T63	CCAGAACCCCGCACGCCAGGCCGCGATCAAGGCCGGCCTCGGCGGATGGTGCCGGCCAT yGlnAsnProAlaArgGlnAlaAlaIleLysAlaGlyLeuGlyAlaMetValProAlaMe
2941 T83	GACCATCAACAAGGTGTGCGGCCTCGGGCCTGAAGGCCGTGATGCTGGCCGCCAACGCGAT tThrIleAsnLysValCysGlySerGlyLeuLysAlaValMetLeuAlaAlaAsnAlaIl
	CATGGCGGCGACGCCGAGATCGTGGTGGCCGGCGGCCAGGAAAACATGAGCGCCGCCCCCeMetAlaGlyAspAlaGluIleValValAlaGlyGlyGlnGluAsnMetSerAlaAlaPr
	GCACGTGCTGCCGGGCTCGCGCGATGGTTTCCGCATGGGCGATGCCAAGCTGGTCGACACOHisValLeuProGlySerArgAspGlyPheArgMetGlyAspAlaLysLeuValAspTh
	CATGATCGTCGACGGCCTGTGGGACGTGTACAACCAGTACCACATGGGCATCACCGCCGA rMetIleValAspGlyLeuTrpAspValTyrAsnGlnTyrHisMetGlyIleThrAlaGl
3181 T163	GAACGTGGCCAAGGAATACGGCATCACACGCGAGGCGCAGGATGAGTTCGCCGTCGGCTCuAsnValAlaLysGluTyrGlyIleThrArgGluAlaGlnAspGluPheAlaValGlySe
3241 T183	GCAGAACAAGGCCGAAGCCGCCAGAAGGCCGGCAAGTTTGACGAAGAGATCGTCCCGGT rGlnAsnLysAlaGluAlaAlaGlnLysAlaGlyLysPheAspGluGluIleValProVa
3301 T203	GCTGATCCCGCAGCGCAAGGGCGACCCGGTGGCCTTCAAGACCGACGAGTTCGTGCGCCA lLeulleProGlnArgLysGlyAspProValAlaPheLysThrAspGluPheValArgGl
3361 T223	GGGCGCCACGCTGGACAGCATGTCCGGCCTCAAGCCCGCCTTCGACAAGGCCGGCACGGT nGlyAlaThrLeuAspSerMetSerGlyLeuLysProAlaPheAspLysAlaGlyThrVa
3421 T243	GACCGCGGCCAACGCCTCGGGCCTGAACGACGCGCCGCCGCGGTGGTGGTGATGTCGGClThrAlaAlaAsnAlaSerGlyLeuAsnAspGlyAlaAlaAlaValValWetSerAl
	GGCCAAGGCCAAGGAACTGGGCCTGACCCCGCTGGCCACGATCAAGAGCTATGCCAACGC aAlaLvsAlaLvsGluLeuGlvLeuThrProLeuAlaThrIleLysSerTyrAlaAsnAl

3541 T283	CGGTGTCGATCCCAAGGTGATGGGCATGGGCCCGGTGCCGGCCTCCAAGCGCGCCCTGTC aGlyValAspProLysValMetGlyMetGlyProValProAlaSerLysArgAlaLeuSe
3601 T303	GCGCGCCGAGTGGACCCCGCAAGACCTGGACCTGATGGAGATCAACGAGGCCTTTGCCGC rArgAlaGluTrpThrProGlnAspLeuAspLeuMetGluIleAsnGluAlaPheAlaAl
3661 T323	GCAGGCGCTGGCGGTGCACCAGCAGATGGGCTGGGACACCTCCAAGGTCAATGTGAACGG aGlnAlaLeuAlaValHisGlnGlnMetGlyTrpAspThrSerLysValAsnValAsnGl
	CGGCGCCATCGCCATCGGCCACCCGATCGGCGCGTCGGGCTGCCGTATCCTGGTGACGCT yGlyAlaIleAlaIleGlyHisProIleGlyAlaSerGlyCysArgIleLeuValThrLe
_	GCTGCACGAGATGAAGCGCCGTGACGCGAAGAAGGGCCTGGCCTCGCTGTGCATCGGCGG uLeuHisGluMetLysArgArgAspAlaLysLysGlyLeuAlaSerLeuCysIleGlyGl
3841 T383	CGGCATGGCGTGGCGCAGTCGAGCGCAAATAAGGAAGGGGTTTTCCGGGGCCGCG YGlyMetGlyValAlaLeuAlaValGluArgLys*
3901 R1	CGCGGTTGGCGCGGACCGACGATAACGAAGCCAATCAAGGAGTGGACATGACTCAG MetThrGln
3961 R4	CGCATTGCGTATGTGACCGGCGGCATGGGTGTATCGGAACCGCCATTTGCCAGCGGCTG ArgIleAlaTyrValThrGlyGlyMetGlyGlyIleGlyThrAlaIleCysGlnArgLeu
4021 R24	GCCAAGGATGGCTTTCGTGTGGTGGCCGGTTGCGGCCCCAACTCGCCGCGCGCG
4081 R44	TGGCTGGAGCAGCAGAAGGCCCTGGGCTTCGATTTCATTGCCTCGGAAGGCAATGTGGCT TrpLeuGluGlnGlnLysAlaLeuGlyPheAspPheIleAlaSerGluGlyAsnValAla
R64	GACTGGGACTCGACCAAGACCGCATTCGACAAGGTCAAGTCCGAGGTCGGCGAGGTTGAT AspTrpAspSerThrLysThrAlaPheAspLysValLysSerGluValGlyGluValAsp
R84	GTGCTGATCAACAACGCCGGTATCACCCGCGACGTGTTTCCGCAAGATGACCCGCGCC ValLeuIleAsnAsnAlaGlyIleThrArgAspValValPheArgLysMetThrArgAla
R104	GACTGGGATGCGGTGATCGACACCAACCTGACCTCGCTGTTCAACGTCACCAAGCAGGTG AspTrpAspAlaVallleAspThrAsnLeuThrSerLeuPheAsnValThrLysGlnVal
4321 R124	ATCGACGCATGGCCGACCGTGGCTGGGGCCGCATCGTCAACATCTCGTCGGTGAACGGG IleAspGlyMetAlaAspArgGlyTrpGlyArgIleValAsnIleSerSerValAsnGly

	CAGAAGGGCCAGTTCGGCCAGACCAACTACTCCACCGCCAAGGCCGGCC
	ACCATGGCACTGGCGCAGGAAGTGGCGACCAAGGGCGTGACCGTCAACACGGTCTCTCCGThrMetAlaLeuAlaGlnGluValAlaThrLysGlyValThrValAsnThrValSerPro
	GGCTATATCGCCACCGACATGGTCAAGGCGATCCGCCAGGACGTGCTCGACAAGATCGTCGlyTyrIleAlaThrAspMetValLysAlaIleArgGlnAspValLeuAspLysIleVal
	GCGACGATCCCGGTCAAGCGCCTGGGCCTGCCGGAAGAGATCGCCTCGATCTGCGCCTGG AlaThrIleProValLysArgLeuGlyLeuProGluGluIleAlaSerIleCysAlaTrp
	TTGTCGTCGGAGGAGTCCGGTTTCTCGACCGGCGCCGACTTCTCGCTCAACGGCGGCCTG LeuSerSerGluGluSerGlyPheSerThrGlyAlaAspPheSerLeuAsnGlyGlyLeu
	CATATGGGCTGACCTGCCGGCCTGGTTCAACCAGTCGGCAGCCGGCGCTGGCGCCCGCGT HisMetGly*
4741	ATTGCGGTGCAGCCAGCGCGCGCACAAGGCGGCGGCGTTTCGTTTCGCCGCCCGTTTC
4801	GCGGCAAGGCCCGCGAATCGTTTCTGCCCGCGCGCNTTCCTCGCTTTTTGCGCCAATTC
4861	ACCGGGTTTTCCTTTAAGCCCCGTCGCTTTTCTTAGTGCCTTGTTGGGCATAGAATCAGG
4921	GCAGCGGCGCAGCCAGCATGTTCGTGCAGCGCGGCCCTCGCGGGGGCGAGGCTGCAG

CLAIMS:

- 1. A transgenic plant material containing foreign DNA leading to the production of a polyhydroxyalkanoate, preferably wherein the polyhydroxyalkanoate is polyhydroxybutyrate.
- 2. The plant material of Claim 2 wherein coding sequence of the DNA and RNA for the production of the enzymes leading to polyhydroxybutyrate synthesis are as shown in SEQ ID NO:

 1.
- 3. A transgenic plant material containing foreign DNA encoding a peptide which exhibits 3-ketothiolase activity, preferably wherein the DNA is an open reading frame between 2696 and 3877 of SEQ ID NO: 1.
- 4. A transgenic plant material containing foreign DNA encoding acetoacetyl-CoA reductase activity, preferably wherein the DNA is an open reading frame between 3952 and 4692 of SEQ ID NO: 1.
- 5. A transgenic plant material containing foreign DNA encoding a polypeptide which exhibits PHA synthase activity.
- 6. A transgenic plant material containing foreign DNA encoding one or more enzymes leading to the synthesis of polyhydroxyalkanoate from hydroxyalkyl-CoA, preferably wherein the DNA is an open reading frame between 842 and 2611 of SEO ID NO: 1.
- 7. A transgenic plant material containing foreign DNA encoding one or more enzymes which catalyze synthesis of hydroxyalkyl-CoA.
- 8. A transgenic plant material containing foreign DNA encoding one or more enzymes leading to production of acetoacetyl-CoA from products encoded by the foreign DNA.

- 9. The plant material of Claim 1, 2, 3, 4, 5, 6, 7 or 8 as a seed or propagule of the seed.
- 10. A method for introducing foreign DNA encoding polypeptides leading to the synthesis of a polyhydroxyalkanoate into a plant which comprises mating by sexual fertilization two plants which do not produce polyhydroxyalkanoate, each containing foreign DNA encoding one or more different enzymes in a pathway leading to polymerization of hydroxyalkyl-CoA by polyhydroxyalkanoate synthase to produce the plant encoding the polyhydroxyalkanoate, preferably wherein the polyhydroxyalkanoate is polyhydroxybutyrate.
- 11. The method of Claim 10 wherein the polyhydroxyalkanoate is in granules in cells of the plant.
- 12. A gene segment as contained in a seed deposited as ATCC 75042 containing DNA encoding the 3-ketothiolase gene.
- 13. A plant containing the gene segment of Claim 12, preferably wherein the plant is <u>Arabidopsis</u> thaliana.
- 14. A gene segment as contained in a seed deposited as ATCC 75044 containing DNA encoding the acetoacetyl-CoA reductase gene.
- 15. A plant containing the gene segment of Claim 14, preferably wherein the plant is <u>Arabidopsis thaliana</u>.
- 16. A gene segment as contained in a seed deposited as ATCC 75043 containing DNA encoding the PHB synthase gene.

- 17. A plant containing the gene segment of Claim 16, preferably wherein the plant is <u>Arabidopsis thaliana</u>.
- 18. A transgenic plant material containing foreign DNA encoding one or more enzymes leading to production of 3-hydroxybutyrl-CoA from products encoded by the foreign DNA.

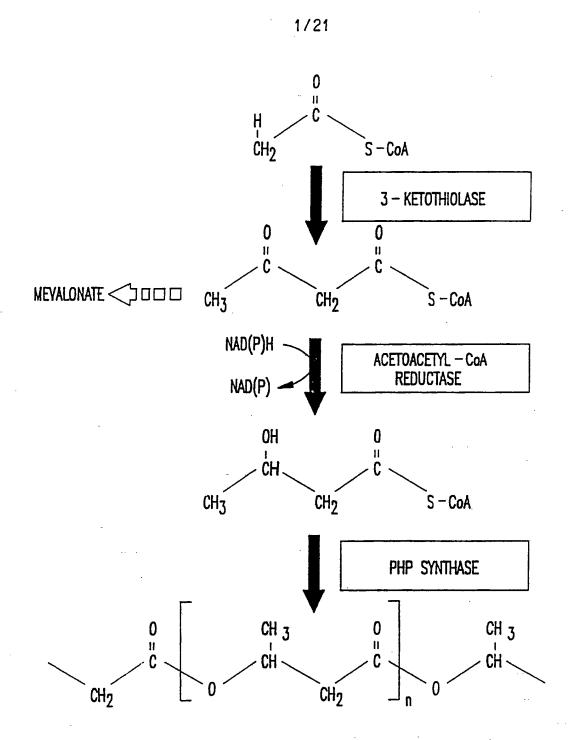


FIG.1

GGCCGCAGCAGGTGCGGTCGAGGGCTTCCAGCCAGTTCCAGGGCAGATGTGCCGGCAGAC CCTCCCGCTTTGGGGGGGGCGCAAGCCGGGTCCATTCGGATAGCATCTCCCCATGCAAAG GCGAGAATGTCGCGCTTGCCGGATAAAAGGGGAAGCCGCTATCGGAATGGACGCAAGCCAC ACATCAGGAAGGTGGCAACGCCTGCCACCATGTTGTGCTCGGTGATCGCCATCATCAGCG CCACGTAGAGCCAGCCAATGGCCACGATGTACATCAAAATTCATCCTTCTCGCCTATGC TCTGGGGCCTCGGCAGATGCGAGCGCTGCATACCGTCCGGTAGGTCGGGAAGCGTGCAGT GCCGAGGCGGATTCCCGCATTGACAGCGCGTGCGTTGCAAGGCCAACAATGGACTCAAATG TCTCGGAATCGCTGACGATTCCCAGGTTTCTCCGGCAAGCATAGCGCATGGCGTCTCCAT CGTCGGCGGCGGCGGGCGTGCCCATGTAGAGCACCACGCCACGGCGCGCCATGCCAT CTGTACCGAGGTCTACGGCGGCGACGCCTGCACCGTGGCCGACGCCGGTCGCTTCTACTC 721 661 541 601 421 481 301 361 181 241 121 61 -

F16. 2A

2B

CCTGCTCAATGCGCGCGCCTTGACCGAGCTGGCCGATGCCGTCGAGGCCGATGCCAAGAC Ddel CGTCAAGATCGCGCCGCGCAGCTGGGTGATATCCAGCAGCGCTACATGAAGGACTT<u>CTC</u> GCGCTTCGCCGGCGACGCATGGCGCACCAACCTCCCATATCGCTTCGCTGCCGCGTTCTA BStB1 TGCCGGCCAGGGCAATGCCCGGAGCCGGTTCGAATAGTGACGGCAGAGAGACAATCAAAT <u>AGCGCTGTGGCCAGGCCATGGCCGAGGCCAAGGCCGAGGCCACCGGTCCGCTGCACGACCG</u> GGTCACGCCGGGGCCATTCGATCCAGCCACATGGTGGAATGGTCCCGCCAGTGGCAGGG CACTGAAGGCAACGGCCACGCGCGCGCGTCCGGCATTCCGGGCCTGGATGCGCTGGCAGG CATGGCGACCGGCAAAGGCGCGCGCAGCTTCCACGCAGGGAAGGCAAGTCCCAACCATTCAA ഗ Ω H ¥ Oⁱ Д Ω Σ A K ഗ U Ш П × S ¥ U ø H U K Ø ď, Д μ Ы ø ធា Ω Д 口 Ø Ø Æ, U Н 3 H Ω Ы × Ŋ ഗ U U ۲ Ш 4 K K H ш K K D, Ø æ ø Z, 3 Ω Ø E 4 æ K 二 Ö K U p، K Д × Ø U ď K U Z ტ ტ Н 3 Z L ¥ Ы 1201 S121 1081 1021 5101 581 961 **S61** 901 **S41** 841 S1 781

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GCCGTGCGCGCTGCTGCGCCCTTGAGCTGGCCAATACCTTCTCGTTCTTGCGCCCGAA py, Ы Ŋ z K ᆸ Ы Ы U ø H. H æ 1981 5381

CGACCTGGTGTGGAACTACGTGGTCGACAACTACCTGAAGGGCAACACGCCGGTGCCGTT z U H × Z Ω > z 2041 5401 CGACCTGCTGTTCTGGAACGGCGACGCCACCAACCTGCCGGGGCCGTGGTACTGCTGGTA 3 Д U ρι Ц Z æ Ω U z 3 Ц 2101

CCTGCGCCACACCTGCAGAACGAGCTCAAGGTACCGGGCAAGCTGACCGTGTGCGG Pstl 2161

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CGTGCCGGTGGACCTGGCCAGCATCGACGTGCCGACCTATATCTACGGCTCGCGCGAAGA K U Д Ŋ 4 2221

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GACCATCAACAAGGTGTGCGGCTCGGGCCTGAAGGCCGTGATGCTGGCCGCCAACGCGAT CATGGCGGGCGACGCCGAGATCGTGGTGGCCGGCGGCCAGGAAAACATGAGCGCCGCCCC CGTCAAGCCGGAGCAGGTGAGCGAAGTCATCATGGGCCAGGTGCTGACCGCCGGTTCGGG CCAGAACCCCGCACGCCAGGCCGCGATCAAGGCCGGCCTCGGCGCGATGGTGCCGGCCAT CAAGATCCCGGCACCGGAACTGGGTGCCGTGGTCATCAAGGCCGCGCTGGAGCGCGCGG TGACGTTGT_CATCGTATCCGCCGCCCCCCGCGGTCGGCAAGTTTGGCGGCTCGCTGGC U U æ A, 4 ഗ U K Þ Ņ Z > μ U Σ Ø Σ П E U Ы Z A Н 4 ш > U Σ ~ ¥ Ä Ø Ø > ¥ Ö U Ċ æ U æ × U E > 4 Н × Ø > Н ڻ ا Н X 4 > ப A, ഗ O 4 ט Ø 4 S J Ø U ω ω > DZ, K Ø > D. K ш × K U ሲ Д æ **;**4 Z H > O 3001 T103 2881 2941 2821 2701 2761 T83 T63 T43 T3

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GCACGTGCTGCCGGGCTCGCGCGATGGTTTCCGCATGGGCGATGCCAAGCTGGTCGACAC

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GAACGTGGCCAAGGAATACGGCATCACACGCGAGGCGCAGGATGAGTTCGCCGTCGGCTC GCAGAACAAGGCCGAGCGCCAGAAGGCCGGCAAGTTTGACGAAGAGATCGTCCCGGT G ш ш ш Ω O Ĺ × v ĸ æ H × Ø Ø G K ш × K O T163 T183

GCTGATCCCGCAGCGCAAGGGCGACCCGGTGGCCTTCAAGACCGACGAGTTCGTGCGCCA K ш Ω × Æ, p, Ω U × æ O Д 3301 T203

GGGCGCCACGCTGGACAGCATGTCCGGCCTCAAGCCCGCCTTCGACAAGGCCGGCACGGT Ω Z, × __ U S Σ S Ω Н Н 4 3361 T223

GACCGCGCCAACGCCTCGGGCCTGAACGACGCGCCCCCCGCGGTGGTGATGTCGGC S I > > Æ 4 **A** U Ω z H U ഗ Æ, Z 4 3421

GGCCAAGGCCAAGGAACTGGGCCTGACCCCGCTGGCCACGATCAAGAGCTATGCCAACGC Ŋ × **H** ۲ æ ᆸ Д H 니 ט ֿ J ப × A, × 3481 T263

CGGTGTCGATCCCAAGGTGATGGGCATGGGCCCGGTGCCGGCCTCCAAGCGCGCCTGTC ט E _U Σ × U T283 3541

GCGCCCCAGTGGACCCCCCAAGACCTGGACCTGATGGAGATCAACGAGGCCTTTGCCGC Ш Z ω Σ H Ω O Д E

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GCAGGCGCTGGCGGTGCACCAGCAGATGGGCTGGGACACCTCCAAGGTCAATGTGAACGG CGGCGCCATCGCCATCGGCCACCCGATCGGCGCGCGCTGCCGTTATCCTGGTGACGCT O L K O v S Ω Ø 3 ် ပ G Н Σ ρ, O I Ø U I Н 4 A, 3721 T343

GCTGCACGAGATGAAGCGCCGTGACGCGAAGAAGGGGCCTGGCCTCGCTGTGCATCGGCGG v 니 ഗ æ H U × × æ Ω ø, α, × Σ ш I 3781 T363

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Ddel CGCGGTTGGCGCGGCCGCCGACGATAACGAAGCCAATCAAGGAGTGGACATGACTCAG 3901

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GACTGGGACTCGACCGCATTCGACAAGGTCAAGTCCGAGGTCGGCGAGGTTGAT U Ш ഗ **E-4** H 4141 R64 GTGCTGATCAACAACGCCGGTATCACCCGCGACGTGGTGTTCCGCAAGATGACCCGCGCCC ĸ Ы Σ × α L > > Ω ø, E H U 4 z Z Н 4201

GACTGGGATGCGGTGATCGACCAACCTGACCTCGCTGTTCAACGTCACCAAGCAGGTG Ø ¥ H > z Ĺ Ц S E ы z ۲ Ω Н > 4 Ω 3 Ω 4261 R104 ATCGACGGCATGGCCGACCGTGGCTGGGCCGCATCGTCAACATCTCGTCGGTGAACGGG U ഗ S Н Z oc, U 3 U ĸ Ω ď Σ U ۵ 4321 R124 工 U 4 ¥ đ S z E Oⁱ U Ø U 4381 R144 **ACCATGGCACTGGCGCAGGAAGTGGCGACCAAGGGGCGTGACCGTCAACACGGTCTCTCCG** Н > U × 4 O Ø R164 4441

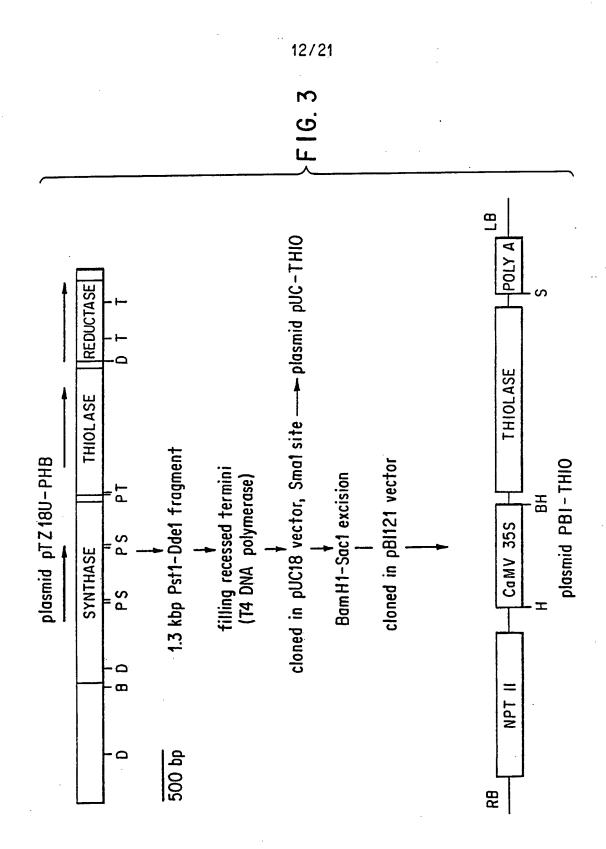
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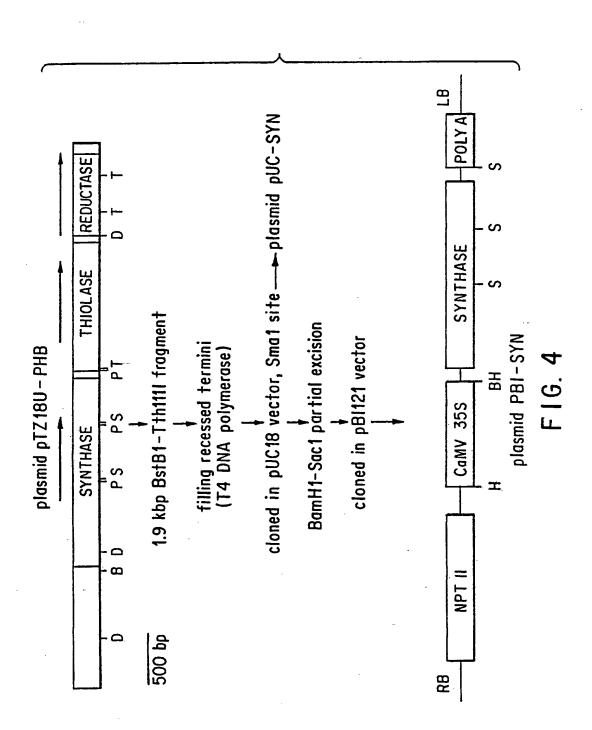
GCGACGATCCCGGTCAAGCGCCTGGGCCTGCCGGAAGAGAGATCGCCTCGATCTGCGCCTGG K u ω D, ᆸ ט K 4561

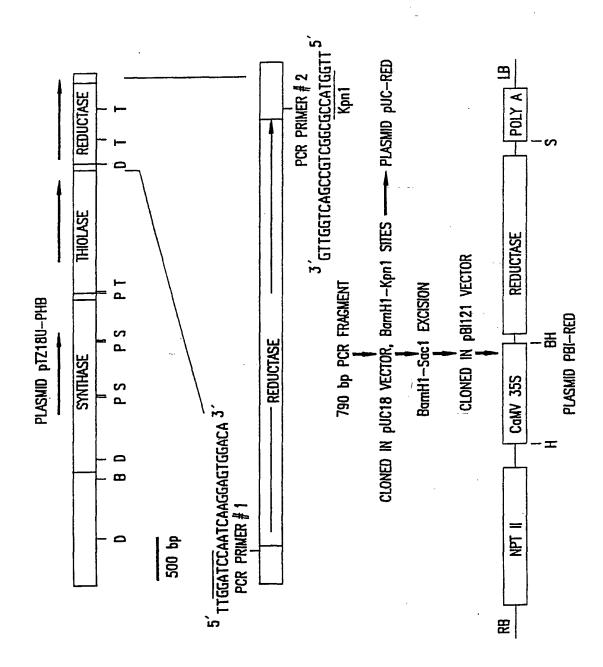
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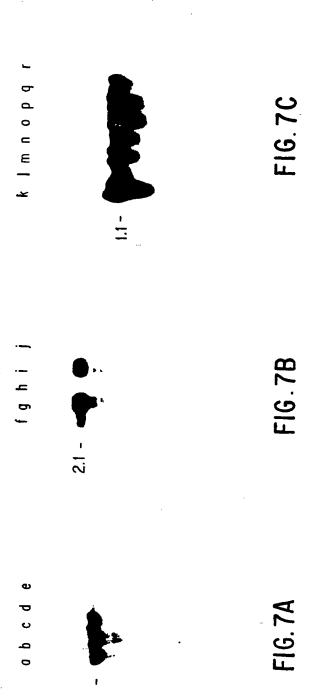
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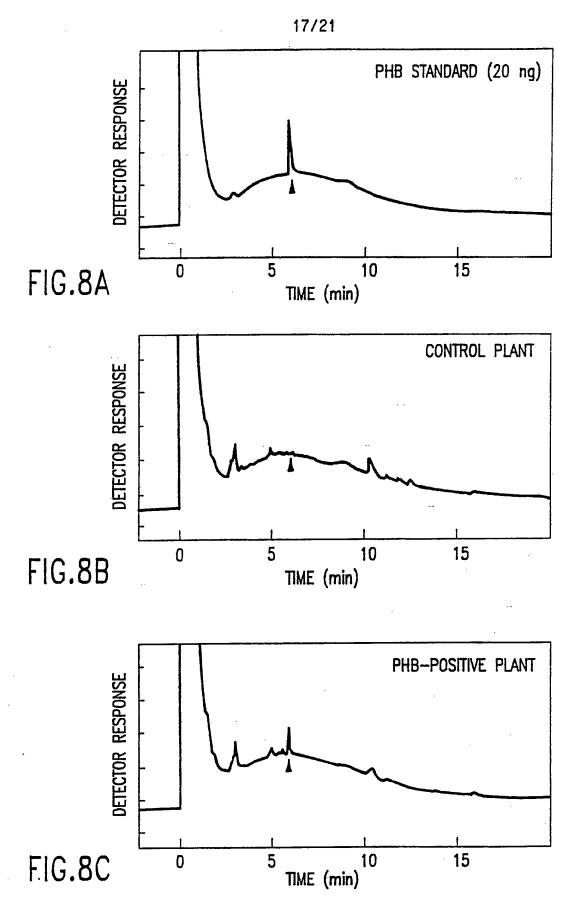
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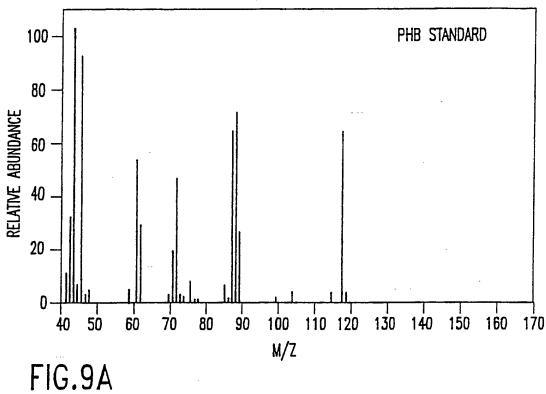
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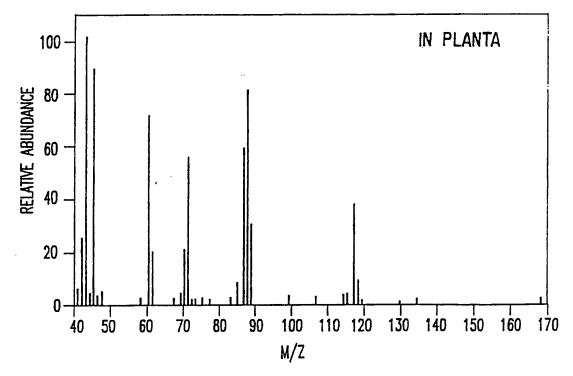


FIG.9B



FIG. 10A



FIG.10B

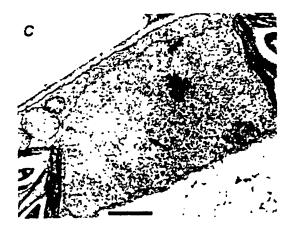


FIG.10C

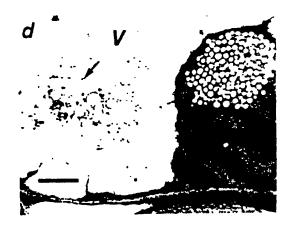


FIG.10D



FIG. 10E



FIG.10F

SUBSTITUTE SHEET

INTERNATIONAL SEARCH REPORT

International application No. PCT/US92/05786

A. CLASSIFICATION OF SUBJECT MATTER							
IPC(5) C12N 15/00; A01H 1 00							
US CL :800/205, 250, 255; 435/172.3 According to International Patent Classification (IPC) or to both national classification and IPC							
B. FIELDS SEARCHED							
Minimum	documentation searched (classification system follow	red by classification symbols)	'' 				
U.S. : 800/205, 250, 255; 435/172.3							
Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched							
PTOS A	data base consulted during the international search (i PS, STN/BIOSIS, rms: polyhydroxybutyrate, polyhydroxyalkanoate	name of data base and, where practicable	, search terms used)				
C. DO	CUMENTS CONSIDERED TO BE RELEVANT						
Category*	Citation of document, with indication, where a	appropriate, of the relevant passages	Relevant to claim No.				
Y	Science, Volume 245, issued 15 September 1989, Potsto", pages 1187-1189, see entire article.	, Robert Pool, "In Search of the Plastic	1-18				
Y	The Journal of Biological Chemistry, Volume 264. P. Peoples et al., "Poly-beta-hydroxybutyrate Sympages 15293-15297, especially page 15294.	1-4, 7-15, 18					
Y	The Journal of Biological Chemistry, Volume 264, P. Peoples et al., "Poly-beta-hydroxybutyrate (PHI H16", pages 15298-15303, especially page 15301.	1, 2, 5, 6, 9-11, 16-18					
Y	Science, Volume 234, issued 24 October 1986, A Arabidopsis thaliana with Agrobacterium tumefacie		13, 15, 17				
Furth	er documents are listed in the continuation of Box C						
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"E" carlier document published on or after the international filing data		"X" document of particular relevance; the considered novel or connect to consider when the document is taken alone	claimed invention camet be red to involve an inventive step				
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Washington, D.C. 20231 Facsimile No. NOT APPLICABLE		Telephone No. (703) 308-1120					